



EMPIRE

Moulding & Millwork

**Southeast
Distribution Center**

MOULDINGS | STAIR PARTS | BOARDS | EXTERIOR MILLWORK

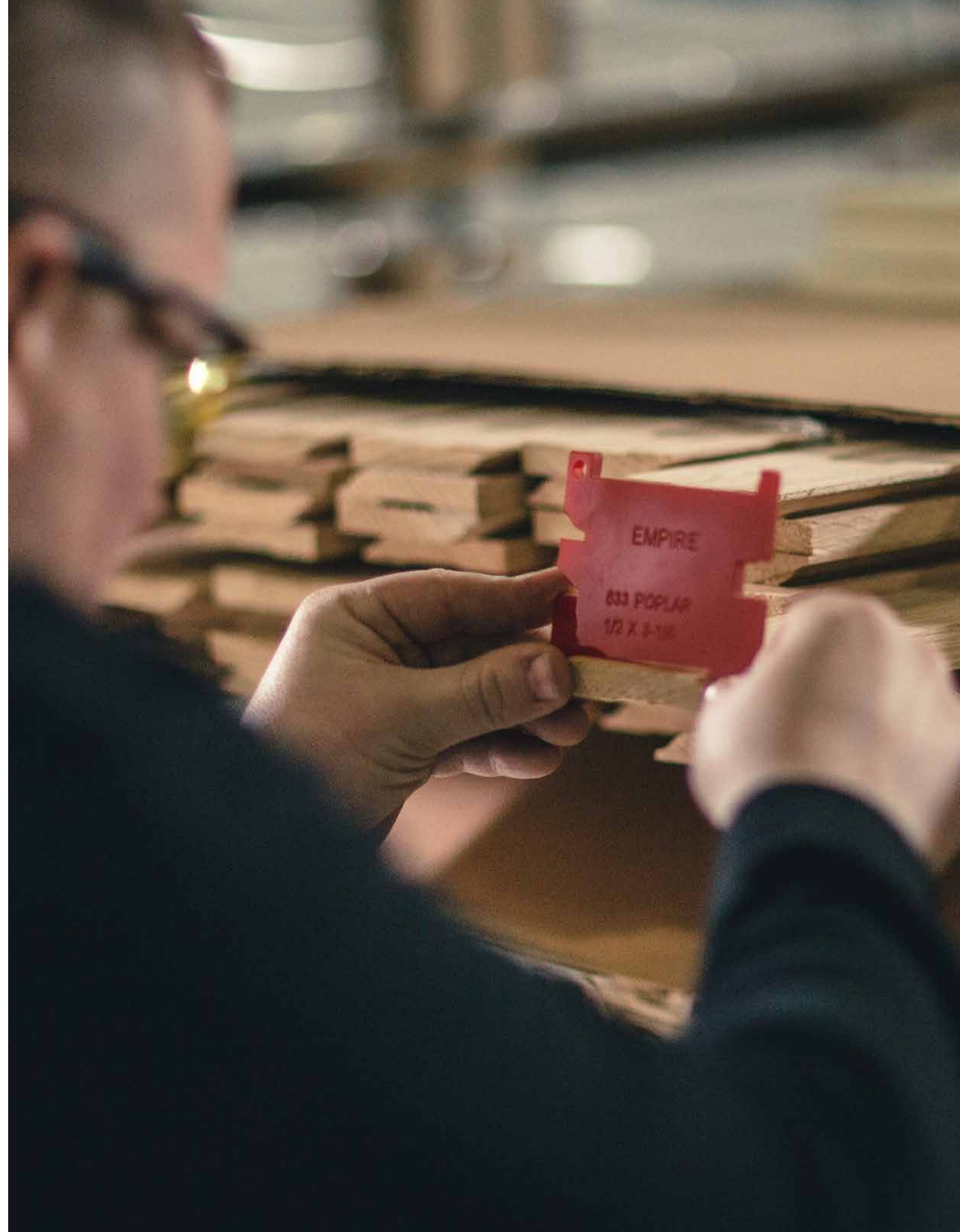
our STORY



DEEP ROOTS. HIGH STANDARDS. BRIGHT FUTURE.

Founded in 1946 Empire has grown into one of the largest millwork distribution and manufacturing companies in the United States.

With a geographic footprint that touches the majority of the eastern half of the United States, Empire is positioned for continued expansion.



our FAMILY



EMPIRE IS NOW A PART OF THE NOVO FAMILY.

Novo Building Products is the industry leading manufacturer and distributor of mouldings, stair parts, doors, and specialty building products. We are proud to serve building material dealers (lumberyards), door shops, retail home centers, and millwork manufacturing partners throughout the United States and parts of Canada and Mexico.

Learn more at novobp.com.



REFRESH. REVIVE. RENEW.

EMPIRE
Moulding & Millwork

SOUTHWEST
Moulding & Millwork

ORNAMENTAL
Moulding & Millwork

 **L.J. Smith**
stair systems

FLETCHER
Wood Solutions



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Style is individual, personal, and unique.
Make your room a reflection of you...

DISCOVER

YOUR STYLE HERE

Introducing

The new and improved **Empireco.com**. Explore our comprehensive collections of mouldings, stair parts, boards, and exterior millwork as well as find inspiration for every room in the home.

Pictured: 1x6 Shiplap | 327 Casing | 723 Base

Classic



Achieve a similar look using: **392** Chair Rail | **041** Crown | **5010** Architrave | **RB3** Casing | **L 163E** Base

Classic

Colonial, Ranch, Traditional, Midwestern, Early American, Inviting and Timeless...

Classic Mouldings enhance any home style from Midwestern to Early American, and blend perfectly with the classic style furnishing and timeless building materials of today. Empire has a vast selection of classic style mouldings to match and enhance your style to live by.



**CHAIR RAIL
392**
1 x 2-3/8



**041
CROWN**
1-3/16 x 6-5/16



**5010
ARCHITRAVE**
1-3/16 x 4-1/4



**RB3
CASING**
1-1/16 x 3-1/2



**L 163E
BASE**
9/16 x 5-1/4

PROFILES SHOWN ARE NOT TO SCALE.



Bohemian



Achieve a similar look using: **1x3** S4S Board | **1x4** Casing | **1x6** Base | **126** Shoe

Bohemian

Eclectic, Artistic, Avant-Garde; Full of life, culture, color, texture, unique and found objects.

The Bohemian look is unique as your own personality, combining color, texture, and finishes in a room that is both full of variety and styles that reflect your taste. Its is full of life and yet inviting you in to relax. Empire have a wide variety of moulding styles that can be combined to make a room as unique as you. Use any moulding style with a mix of eclectic furnishings and accessories to create a one of a kind flair.



1X6 BOARD



1X4 BOARD



1X3 BOARD



126 SHOE
1/2 x 3/4



713 BASE
1/2 x 3-1/4



327 CASING
11/16 x 2-1/4

Options

PROFILES SHOWN ARE NOT TO SCALE.

empireco.com | 800.253.9000 13



Glam



Achieve a similar look using: **L 47** Crown | **300** Chair Rail | **L 956W** Backer | **B RB3** Casing | **163** Base Cap | **L 217E** Base | **126** Shoe

Glam

Ornate, Art Deco, Baroque, Southern Plantation, Colonial Estate...

Decorative Mouldings can transform the bland into a bold statement of line and form. Ornate mouldings can be combined to restore a great Painted Lady or just a subtle flair and richness to add Glam to any room in your home.



**L 47
CROWN**
9/16 x 4-5/8



**L 956W
BACKER BEAD**
7/16 x 4-1/4



**300
CHAIR RAIL**
1-1/16 x 3



B RB3
1-1/16 x 3-1/2



**L 217E
BASE**
19/32 x 5-1/4



163 BASE CAP
11/16 x 1-3/8



**126
SHOE**
1/2 x 3/4

PROFILES SHOWN ARE NOT TO SCALE.

Rustic



Achieve a similar look using: **1x4 EC** Wainscoting | **L 340** Crown | **1x6** Shiplap | **5010** Architrave | **453** Casing | **S512 E2E** Base | **126** Shoe

Rustic

Natural and Painted Woods, Handcrafted, Cottage, Frontier Simplicity...

Empire stocks a wide variety of hardwood and primed mouldings, boards, and wall panels from wainscoting, bead-board to shiplap that combine to create a rich rustic space. From ceiling to walls, fill your home with the timeless warmth and comfort of simpler days.



1 X 6

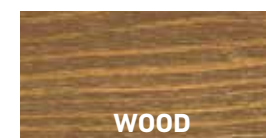
Actual: 11/16-in x 5-3/8-in x 12-ft
SHIPLAP



1 X 4

Actual: 11/16-in x 3-1/2-in x 12-ft
TRIM BOARD

Rustic Shiplap and Trim Options



WOOD

WOODSHED
4 wood 12 RBWPP
6 Wood 12 RBWPP



COTG

COTTAGE
4 COTG 12 RBWPP
6 COTG 12 RBWPP



SILO

SILO
4 SILO 12 RBWPP
6 SILO 12 RBWPP



BARN

BARNWOOD
4 BARN 12 RBWPP
6 BARN 12 RBWPP



WWHT

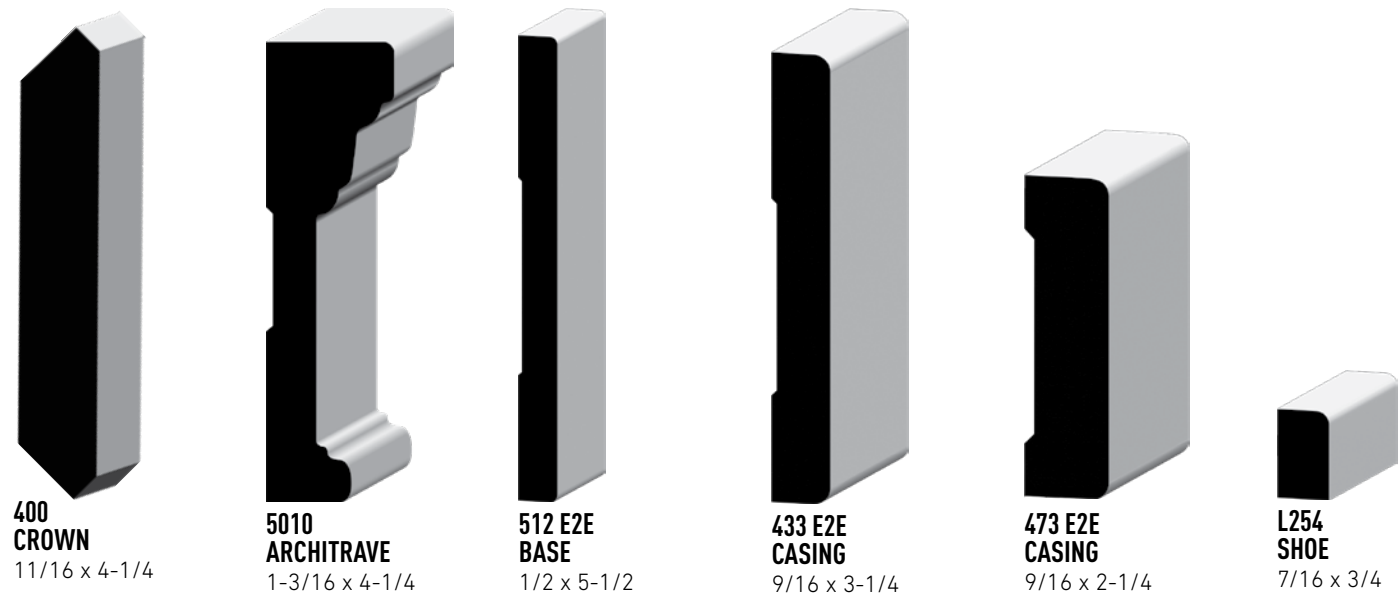
WEATHERED WHITE
4 WWHT 12 RBWPP
6 WWHT 12 RBWPP



Achieve a similar look using: **400** Crown | **5010** Architrave | **473 E2E** Casing | **433 E2E** Casing | **512 E2E** Base | **L 254** Shoe

Craftsman

Handcrafted, Architectural, Craftsman, Modern-Farmhouse, Western Ranch...
Craftsman Mouldings are unique in their adaptability to style from Modern Industrial, Arts and Crafts Architectural and Bungalow to Modern-Farmhouse and Art Deco. They are easily combined with other mouldings complimenting your style to live by.

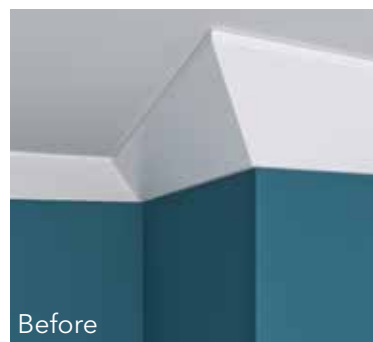


PROFILES SHOWN ARE NOT TO SCALE.

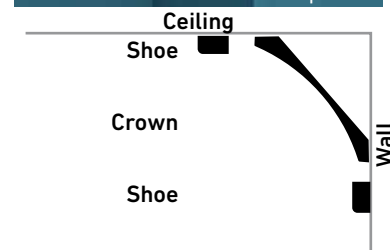
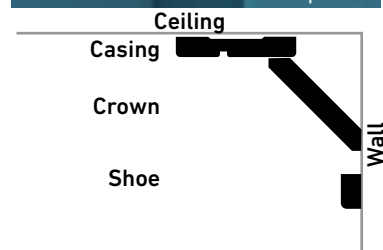


Combine moulding patterns to create a unique home style.

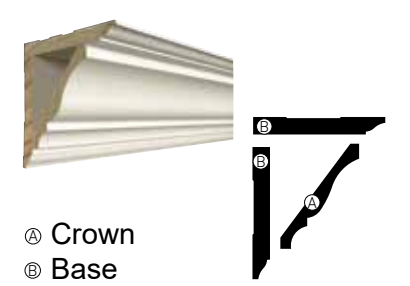
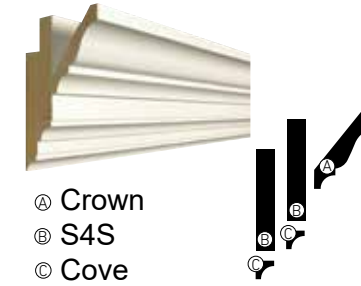
- Combine crowns, bases, casing, panel moulds, shoe or quarter rounds and more, to create detail, line and pattern.
- Use boards or square stock to build up depth.
- Combine square and eased edges to create richer detail.
- Use moulding with the same style families for a harmonious feel.
- Create completely unique build-ups to fit your own style.



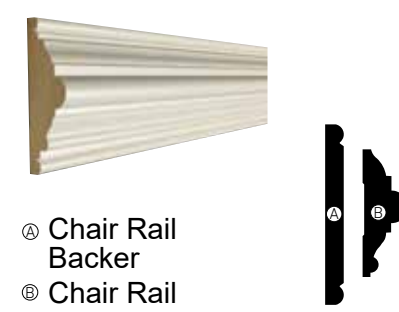
Build-Ups can dramatically change any space adding rich detail for low-cost.



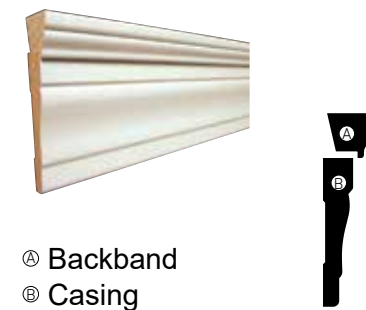
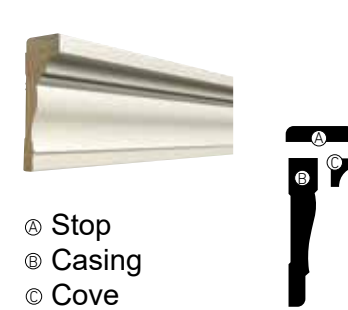
Build-Up combinations are as limitless as your imagination. Create a look that is uniquely you.



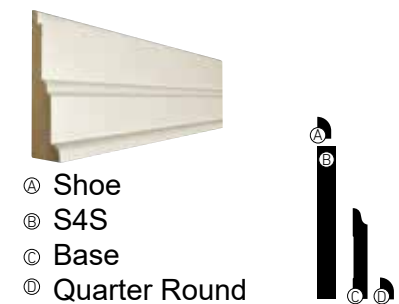
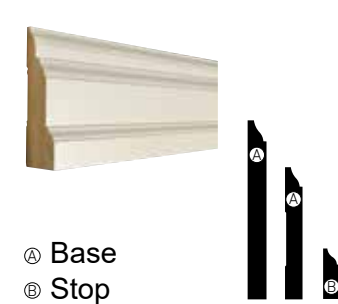
Build-Ups | Chair Rail



Build-Ups | Casing

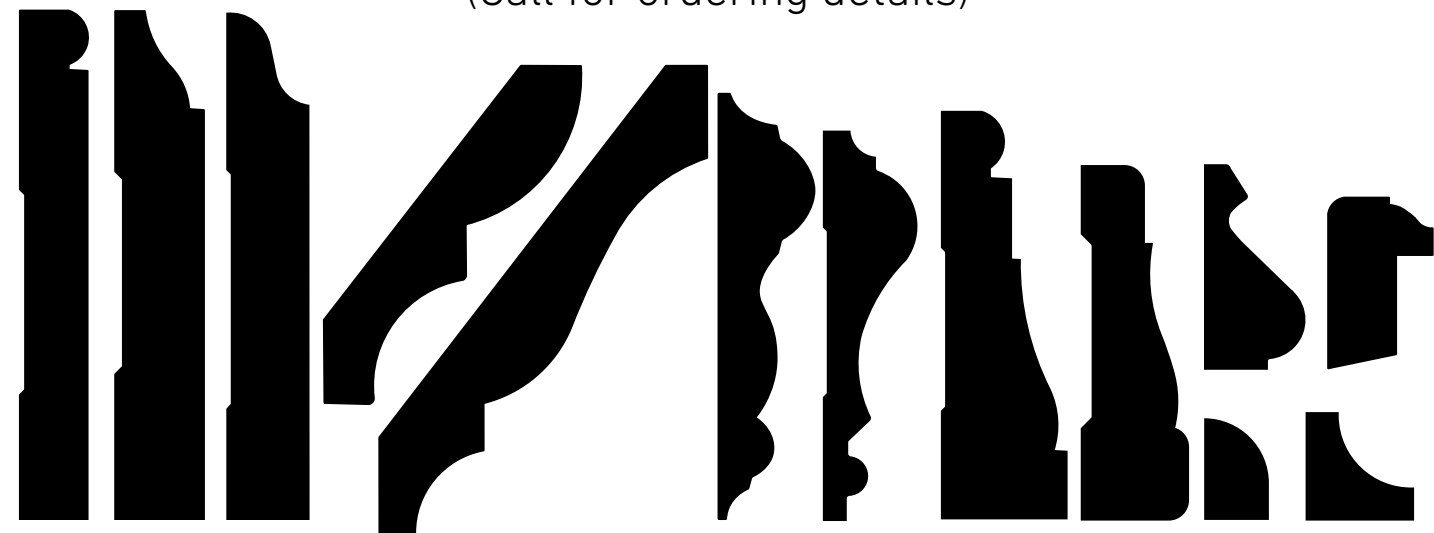


Build-Ups | Base

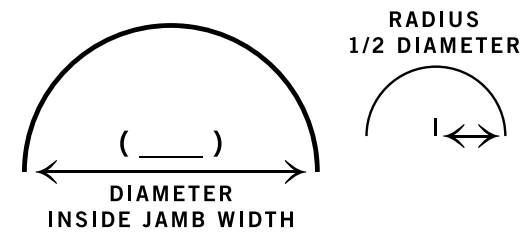


Prominent. Beautiful. **Flexible.**

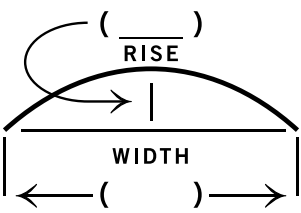
Flexible mouldings available in thousands of profiles
(Call for ordering details)



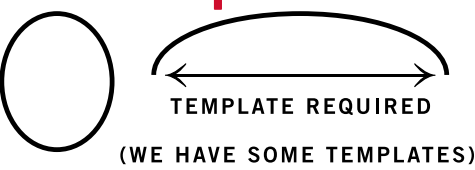
Half Round



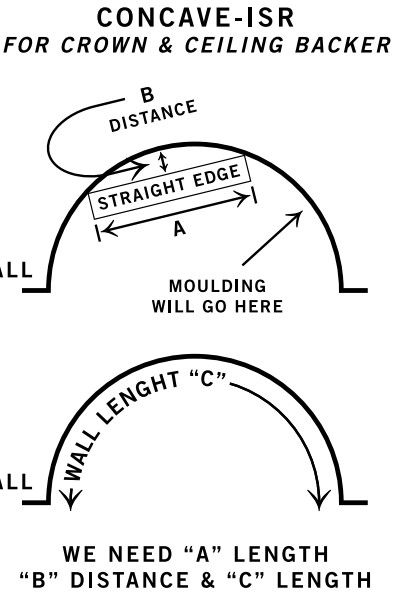
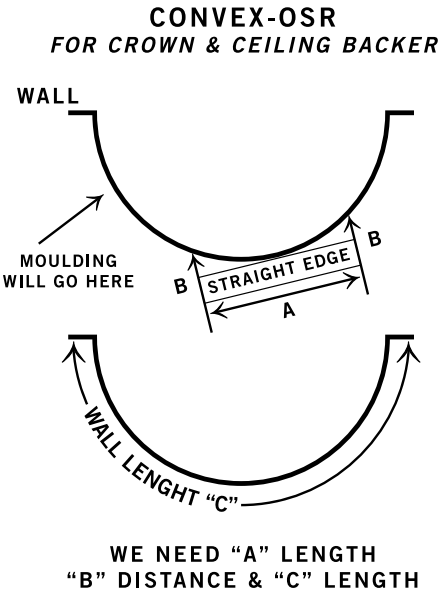
Arcs



Ellipses



Radius Crown



Stock profiles available in both Straight (ST) or Half Round (HR) selections. Look for the Specie name "FLEX"

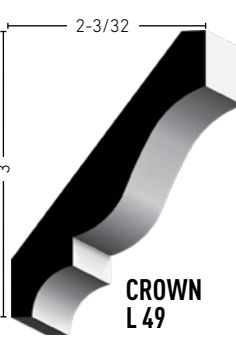
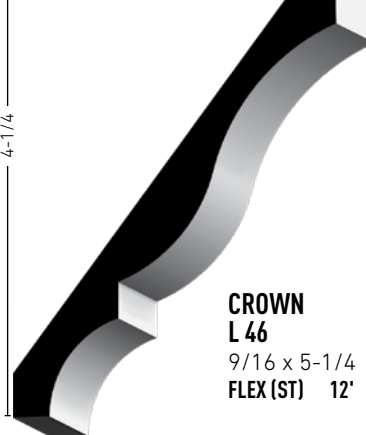
CASING

							
COLONIAL CASING 356	COLONIAL CASING 366	BABY HOWE CASING B RB3	COLONIAL CASING H 444	COLONIAL CASING 3180	BEADED CASING 445	HOWE CASING RB3	LRB3
11/16 x 2-1/4	11/16 x 2-1/4	11/16 x 2-1/4	11/16 x 3-1/4	7/8 x 3-1/4	11/16 x 3-1/4	1-1/16 x 3-1/2	15/16 x 3-1/2
FLEX (ST) 8' 12'	FLEX (ST) 8' 12'	FLEX (ST) 12"	FLEX (ST) 12'	FLEX (ST) 12'	FLEX (ST) 8' 12'	FLEX (ST) 12'	FLEX (ST) 12'
FLEX (HR) 3' 6'	FLEX (HR) 3' 6'				FLEX (HR) 3' 6'		

MISC.

	QUARTER ROUND 106		SHOE 129
	11/16 x 11/16		7/16 x 11/16
	FLEX (ST) 12'		FLEX (ST) 12'
	BASE CAP 163		
	11/16 x 1-3/8		
	FLEX (ST) 12'		

CROWN

	CROWN L 49		CROWN L 46
	9/16 x 3-5/8		9/16 x 5-1/4
	FLEX (ST) 12'		FLEX (ST) 12'

BASE

	OGEE BASE 623		COLONIAL BASE 631		COLONIAL BASE W 631		BASE L 5180		VICTORIAN BASE L 8189		BASE B 615
	9/16 x 3-1/4		9/16 x 3-1/4		9/16 x 5-1/4		9/16 x 5-1/4		9/16 x 5-1/4		11/16 x 7-1/4
	FLEX (ST) 12'		FLEX (ST) 12'		FLEX (ST) 12'		FLEX (ST) 8' 12'		FLEX (ST) 12'		FLEX (ST) 12'
	OGEE BASE 620		OGEE BASE 618		BASE L 163E		BASE P 813		BASE B 615		
	9/16 x 4-1/4		9/16 x 5-1/4		9/16 x 5-1/4		9/16 x 5-1/4		11/16 x 7-1/4		
	FLEX (ST) 12'		FLEX (ST) 12'		FLEX (ST) 12'		FLEX (ST) 12'		FLEX (ST) 12'		



Specified lengths available

Softwood | MDF | S4S

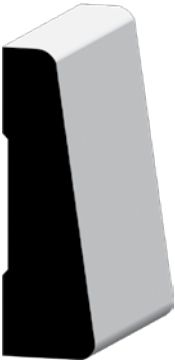
1X2	23/32 x 1-1/2	PRIMED	16'
1X4	3/4 x 3-1/2	PINE	8' 10' 12' 14' 16'
	23/32 x 3-1/2	FLEX (ST)	8' 12'
	23/32 x 3-1/2	PRIMED	8'6" 12' 16' 17'
	11/16 x 3-1/2	MDF	8' 17'
1X6	3/4 x 5-1/2	PINE	8' 10' 12' 14' 16'
	23/32 x 3-1/2	FLEX (ST)	8' 12'
	23/32 x 5-1/2	PRIMED	12' 16'
	11/16 x 5-1/2	MDF	8' 16'
1X8	3/4 x 7-1/4	PINE	8' 10' 12' 14' 16'
	23/32 x 3-1/2	FLEX (ST)	8' 12'
	23/32 x 7-1/4	PRIMED	12' 16'
	11/16 x 7-1/4	MDF	8' 16'
1X10	3/4 x 9-1/4	PINE	8' 10' 12' 14' 16'
	23/32 x 9-1/4	PRIMED	16'
1X12	3/4 x 11-1/4	PINE	8' 10' 12' 14' 16'
	23/32 x 3-1/2	FLEX (ST)	8' 12'
	23/32 x 11-1/4	PRIMED	16'
	11/16 x 11-1/4	MDF	16' 18'
1X16	23/32 x 15-1/4	FJBAR	16'
5/4X4	1-1/16 x 3-1/2	PRIMED	16'
5/4X6	1-1/16 x 5-1/2	PRIMED	16'
5/4X8	1-1/16 x 7-1/4	PRIMED	16'
5/4X12	1-1/16 x 11-1/4	PRIMED	16'

Micro Eased Edge

E 1X4	21/32 x 3-1/2	PRIMED	16' 17'
E 1X6	21/32 x 5-1/2	PRIMED	16'
E 1X8	21/32 x 7-1/4	PRIMED	16'
E 1X10	21/32 x 9-1/4	PRIMED	16'
E 1X12	21/32 x 11-1/4	PRIMED	16'

Hardwood

1X4	3/4 x 3-1/2	POPLAR	8' 10' 12'
		OAK	8' 12'
1X6	3/4 x 5-1/2	POPLAR	8' 10' 12'
		OAK	8' 12'
1X8	3/4 x 7-1/4	POPLAR	8' 10' 12'
		OAK	8' 12' 16'
1X10	3/4 x 9-1/4	POPLAR	8' 10' 12'
1X12	3/4 x 11-1/4	POPLAR	8' 10' 12'
		OAK VENEER	16'



WEDGE CASING
324
11/16 x 2-1/4
PRIMED 7'



MODERN CASING
327
11/16 x 2-1/4
PINE 7' | 10' | RL
PRIMED 7' | 8'6" | 10' | 17'
19/32 x 2-1/4
MDF 7' | 10'



COLONIAL CASING
356
11/16 x 2-1/4
PINE 7'
PRIMED 8'6" | 10' | 14' | 17'
FLEX (ST) 8' | 12'
FLEX (HR) 3' | 6'

CASED
OPENING
SETS
AVAILABLE



COLONIAL CASING
366
11/16 x 2-1/4
PINE 7' | 10' | RL
PRIMED 7' | 8'6" | 10' | 17'
FLEX (ST) 8' | 12'
FLEX (HR) 3' | 6'

CASED
OPENING
SETS
AVAILABLE



COLONIAL CASING
376
11/16 x 2-1/4
PRIMED 7' | 8'6" | 10' | 17'



BABY HOWE CASING
B RB3
11/16 x 2-1/4
PRIMED 7' | 8'6" | 17'
FLEX (ST) 12'



ROUND EDGE CASING
473
9/16 x 2-1/4
PRIMED 17'



ROUND EDGE CASING
453
11/16 x 2-1/4
PRIMED 7' | 17'



ROUND EDGE CASING
452 E2E
11/16 x 2-1/2
PRIMED 7'2" | 16'



VICTORIAN CASING
312
15mm (19/32) x 3
MDF 8'



COLONIAL CASING
443
5/8 x 3-1/4
PRIMED 8' | 12' | 16'



CASING
L G217
11/16 x 3-1/4
PRIMED 17'



COLONIAL CASING
H 444
11/16 x 3-1/4
PRIMED 8'6" | 17'
FLEX (ST) 12'



BEADED CASING
445
11/16 x 3-1/4
PINE 8' | RL
PRIMED 7'3" | 8' | 8'6"
11' | 17'
FLEX (ST) 8' | 12'
FLEX (HR) 3' | 6'

Casing



S4S CASING
S 312
9/16 x 3-1/4
PRIMED 17'



HOWE CASING
M RB3
11/16 x 3-1/4
PRIMED 8'6" | 17'



COLONIAL CASING
3180
7/8 x 3-1/4
PRIMED 7'6" | 8'6" | 17'
FLEX (ST) 12'



FLUTED/REEDED
REVERSIBLE
L 338
9/16 x 3-3/8
MDF 8'



FLUTED/REEDED
CASING
M 15
11/16 x 3-1/2
PRIMED 17'



S 412 E2E
19/32 x 3-1/2
MDF 8' | 12' | 16'



VICTORIAN CASING
VICC
11/16 x 3-1/2
PRIMED 17'



FLAGLER CASING
350
13/16 x 3-1/2
PRIMED 17'



LRB3
15/16 x 3-1/2
PRIMED 8'6" | 17'
FLEX (ST) 12'

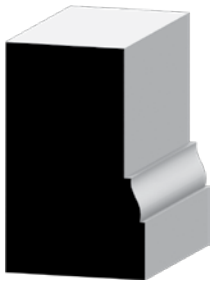


HOWE CASING
RB3
1-1/16 x 3-1/2
PINE RL
PRIMED 7'6" | 8'6" | 17'
FLEX (ST) 12'
1 x 3-1/2
PVC 17'

Stool | Brick | Jamb



STOOL
1021
11/16 x 5-1/4
PRIMED 8' | 16'
7 1021
11/16 x 7-1/4
PRIMED 16'
19/32 x 7-1/4
MDF 16'



BRICK MOULD
180
1-1/4 x 2
PRIMED 7' | 10' | 17'
PVC 7' | 17'



BRICK MOULD
L 176
11/16 x 1-5/8
PRIMED 7' | 8'6" | 17'
PVC 7' | 17'



SHINGLE MOULD
L210
5/8 x 1-5/8
PRIMED 8'



APRON MOULD
B2
11/16 x 2-1/2
PRIMED 16'

In-Stock Jambs

LAKELAND IN STOCK JAMBS			
EMPIRE SKU	LENGTH	SPECIE	DESCRIPTION
458 68 FJBAN	6'8"	Finger Joint Bare	11/16 X 4-5/8 JAMB PAIR 81BD
458 80 FJBAN	8'	Finger Joint Bare	11/16 X 4-5/8 JAMB PAIR 97BD
458 68 FJPMN	6'8"	Finger Joint Primed Pine	11/16 X 4-5/8 FLAT JAMB PAIR 81BD
458 69 FJPMN	6'9"	Finger Joint Primed Pine	11/16 X 4-5/8 JAMB PAIR W/ LUG 81-1/4BD
458 80 FJPMN	8'	Finger Joint Primed Pine	11/16 X 4-5/8 JAMB PAIR W/ LUG 97BD
478 68 FJPMN	6'8"	Finger Joint Primed Pine	11/16 X 4-7/8 JAMB PAIR W/ LUG 81BD
478 80 FJPMN	8'	Finger Joint Primed Pine	11/16 X 4-7/8 JAMB PAIR W/ LUG 97BD
4916 68 EXPMD	6'8"	Finger Joint Primed Pine	11/16 X 4-9/16 EXT JAMB PAIR
4916 80 EXPMD	8'	Finger Joint Primed Pine	11/16 X 4-9/16 EXT JAMB PAIR
2 4916 68 SPTFP	6'8"	Finger Joint Primed Pine	SPLIT JAMB 4-9/16 2-3/4F X 2-1/2M X 6-8
2 4916 68 SPLTF	6'8"	Finger Joint Bare	SPLIT JAMB 4-9/16 2-3/4F X 2-1/2M X 6-8
2 4916 80 SPTFP	8'	Finger Joint Primed Pine	SPLIT JAMB 4-9/16 2-3/4F X 2-1/2 X 8-0
X 4916 68 PINEL	6'8"	Pine Veneer w/FJ Core	11/16 X 4-9/16 JAMB SIDE
514 68 FJPMN	6'8"	Finger Joint Primed Pine	NO BVL PR 81"BD 11/16X5-1/4 X 6-9
514 68 SPTFP	6'8"	Finger Joint Primed Pine	1-1/16 X 2-3/4 SPLIT JAMB PAIR
514 80 FJPMN	8'	Finger Joint Primed Pine	NO BVL PR 97"BD 11/16X5-1/4 X 8-0
514 80 SPTFP	8'	Finger Joint Primed Pine	1-1/16 X 2-3/4 SPLIT JAMB PAIR
714 80 EXPMD	8'	Finger Joint Primed Pine	EXTFRM NP98-3/40A NWS 5/4 X 7-1/4 15/16 SD
714 68 FJPMN	6'8"	Finger Joint Primed Pine	NO BVL PR 81"BD 11/16 X 7-1/4 X 6-8
714 80 FJPMN	8'	Finger Joint Primed Pine	NO BVL PR 97"BD 11/16 X 7-1/4 X 8-0

• AVAILABLE IN PVC / COMPOSITE BY REQUEST • WARRANTIED FRAME DEFENSE JAMB
• AVAILABLE TO CUSTOMER SPECIFICATIONS BY REQUEST



COLONIAL STOP
951
3/8 x 3/4
PINE 7'



COLONIAL STOP
947
3/8 x 1-1/4
PINE 7' | 10'
PRIMED 7'



MODERN STOP
827
3/8 x 1-1/4
PINE 7'



S4S E2E STOP
L 887
3/8 x 1-1/4
PINE 7'



MODERN BASE
L 726
7/16 x 2-1/4
PRIMED 8' | 12'



OGEE BASE
623
9/16 x 3-1/4
PINE 8' | 12' | RL
PRIMED 8' | 10' | 12' | 16'
FLEX (ST) 12'



CRAFTSMAN BASE
433
9/16 x 3-1/4
PRIMED 16'



MODERN BASE
713
9/16 x 3-1/4
PINE RL
PRIMED 16'



S4S E1E STOP
887
3/8 x 1-1/4
PRIMED 7' | 8'6"



MODERN STOP
856
3/8 x 1-3/8
PRIMED 7'



E1E STOP
886
3/8 x 1-3/8
PRIMED 7' | 8'2"



OGEE STOP
916
3/8 x 1-3/8
PRIMED 7' | 8'6" | 17'
FJBAR 7' | 8'2"

Pair with 366
Casing



COLONIAL BASE
631
9/16 x 3-1/4
PINE 8' | 12'
PRIMED 16'
FLEX (ST) 12'



OGEE BASE
620
9/16 x 4-1/4
PRIMED 16'
FLEX (ST) 12'



CRAFTSMAN BASE
L 514 E1E
7/16 x 5-1/4
POPLAR RL
9/16 x 5-1/4
PRIMED 12' | 16'



BASE
L 163E
9/16 x 5-1/4
PRIMED 16'
FLEX (ST) 12'



COLONIAL MULLION
L 984
3/8 x 1-1/8
PRIMED 8'6"



COLONIAL MULLION
L 988
3/8 x 1-1/2
PINE 8'



COLONIAL MULLION
988
3/8 x 1-3/4
PINE RL



COLONIAL MULLION
982
3/8 x 2
PINE 8'



**OGEE BASE
618**
9/16 x 5-1/4
PINE RL
PRIMED 16'
FLEX (ST) 12'



**COLONIAL BASE
W 631**
9/16 x 5-1/4
PRIMED 16'
FLEX (ST) 12'



**VICTORIAN BASE
8189**
11/16 x 5-1/4
PRIMED 16'



**VICTORIAN BASE
L 8189**
9/16 x 5-1/4
PRIMED 16'
FLEX (ST) 12'



**BASE
P 813**
9/16 x 5-1/4
PRIMED 16'
FLEX (ST) 12'



**BASE
S512 S4S**
9/16 x 5-1/2
PRIMED 16'



**CRAFTSMAN BASE
L 512 E2E**
19/32 x 5-1/2
MDF 16'



**BASE
1866**
19/32 x 5-1/4
MDF 16'



**BASE
L 217E**
9/16 x 5-1/4
PRIMED 16'

Similar to
Profile 688



**BASE
L 5180**
9/16 x 5-1/4
PINE RL
PRIMED 16'
FLEX (ST) 8' | 12'
19/32 x 5-1/4
MDF 16'



**BASE
5180**
11/16 x 5-1/4
PRIMED 16'



**BASE
B 615**
11/16 x 7-1/4
PRIMED 16'
FLEX (ST) 12'



**BASE
5187**
19/32 x 7-1/4
MDF 8' | 16'



**BASE
S 712 S4S**
9/16 x 7-1/4
PRIMED 16'

Base Cap



BASE CAP
1207
11/16 x 7/8
PINE RL



BASE CAP
1201
11/16 x 1-1/4
PINE 8' | RL



BASE CAP
163
11/16 x 1-3/8
PINE RL
PRIMED 16'
FLEX (ST) 12'



BASE CAP
L 163
5/8 x 1-3/8
PRIMED 8' | 12'



BASE CAP
42C
1-1/16 x 1-5/8
PRIMED 16'



JOINT MOULD
1215
9/16 x 1-1/4
PINE RL



PANEL MOULD
1217
1/2 x 1-1/2
PINE 8' | RL



PICTURE MOULD
273
11/16 x 1-3/4
PRIMED 16'



PLY CAP
1219
11/16 x 1-5/8
PINE 8' | RL

Chair Rail



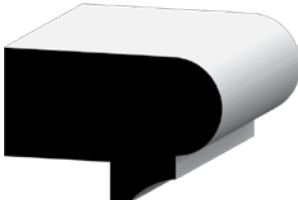
CHAIR RAIL
392
1 x 2-3/8
PRIMED 17'



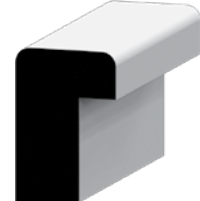
CHAIR RAIL
390
11/16 x 2-5/8
PINE 8'
PRIMED 16'



CHAIR RAIL
297
11/16 x 3
PRIMED 16'



CAP
289
1-1/16 x 1-5/8
PINE RL



BACK BAND
280
11/16 x 1-1/8
PRIMED 17'



BACK BAND
281
11/16 x 1-1/8
PINE RL
PRIMED 8'6" | 17'



CHAIR RAIL
300
1-1/16 x 3
PRIMED 16'



CHAIR RAIL
397
1 x 3-1/2
PRIMED 8' | 16'



CHAIR RAIL BACKER
L 956W
7/16 x 4-1/4
PRIMED 16'
956W
1/2 x 4-1/4
MDF 8'
W 956W
9/16 x 5-1/4
PRIMED 16'



WAINSCOTING
L WP4
19/32 x 5
MDF 16'



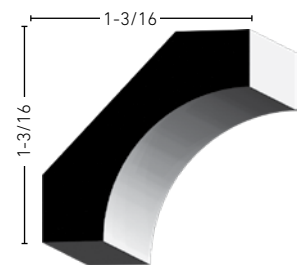
WAINSCOTING
1X6 EC
23/32 x 5-1/2
PRIMED 16'



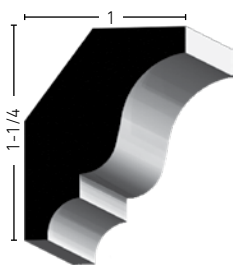
SHIP-LAP BOARD
16SL
23/32 x 5-1/4
PRIMED 16'



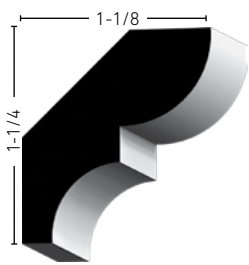
SHIP-LAP BOARD
18SL
23/32 x 7-1/4
PRIMED 16'



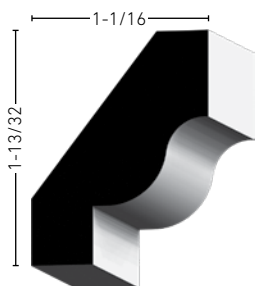
**COVE
86**
9/16 x 1-5/8
PINE 8' | RL



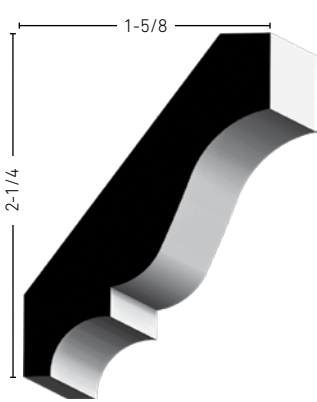
**BED MOULD
68**
9/16 x 1-5/8
PRIMED 16'



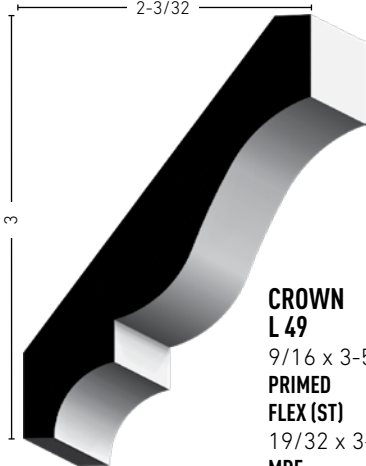
**BED MOULD
75**
9/16 x 1-5/8
PINE RL
PRIMED 8 | 16'



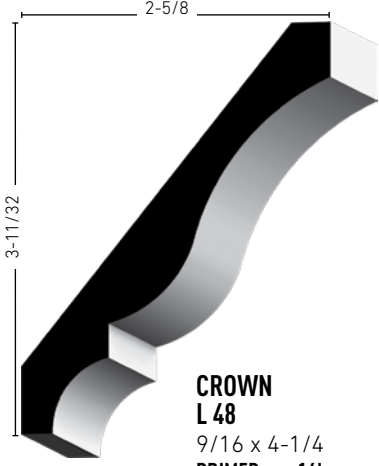
**CROWN
60**
9/16 x 1-3/4
PINE RL



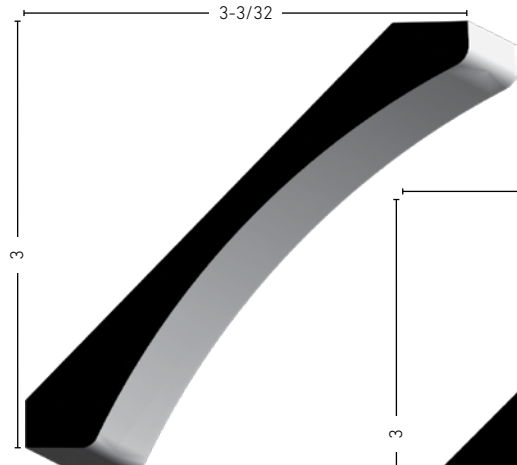
**CROWN
52**
9/16 x 2-3/4
PINE 8' | 12'
PRIMED 16'



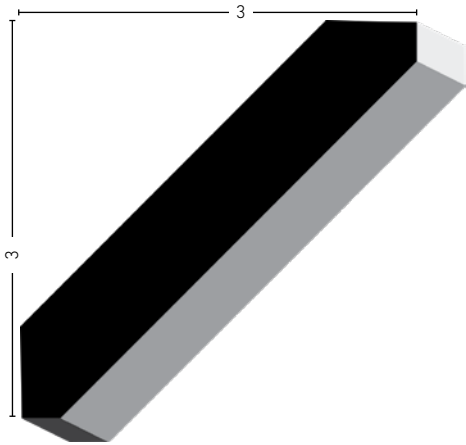
**CROWN
L 49**
9/16 x 3-5/8
PRIMED 16'
FLEX (ST) 12'
19/32 x 3-5/8
MDF 12'
9/16 x 3-5/8
PVC 16'



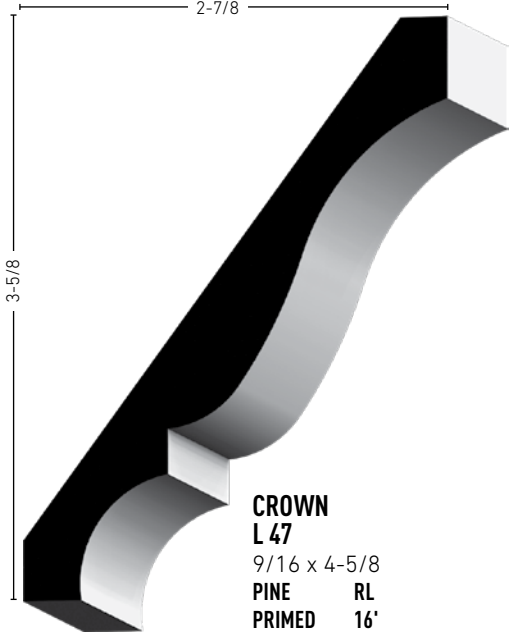
**CROWN
L 48**
9/16 x 4-1/4
PRIMED 16'



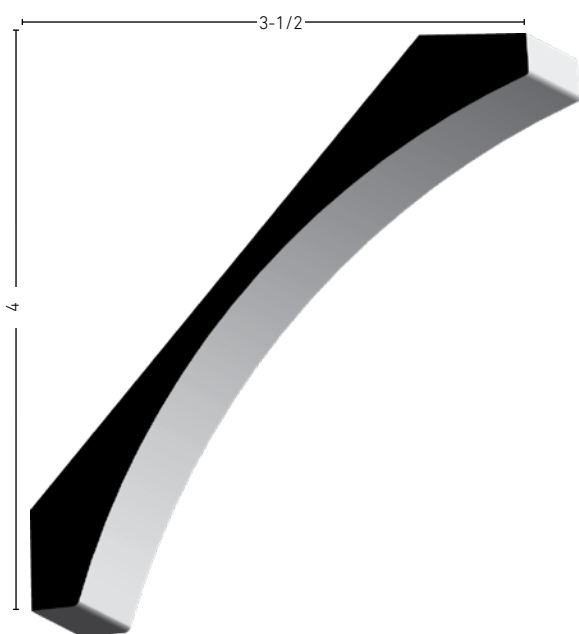
**CROWN
E519**
9/16 x 4-1/4
MDF 16'



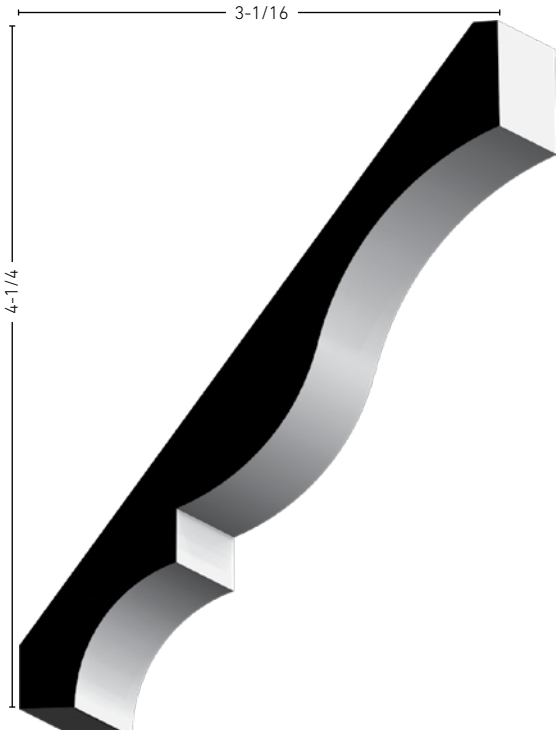
400
11/16 x 4-1/4
MDF 8' | 12' | 16'



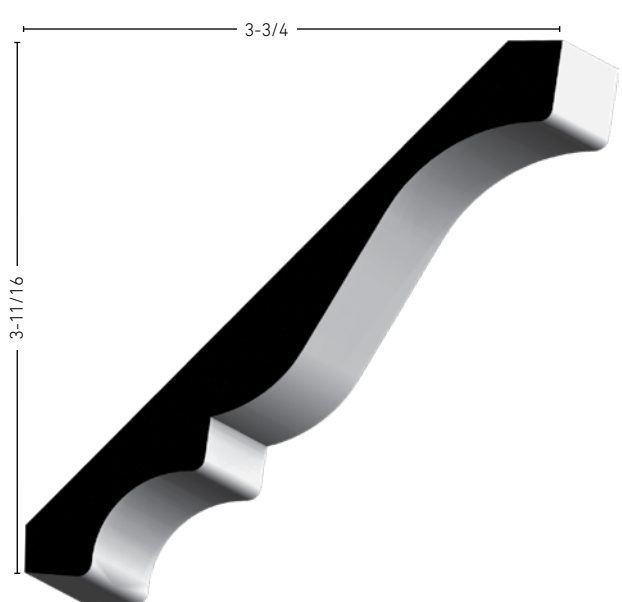
**CROWN
L 47**
9/16 x 4-5/8
PINE RL
PRIMED 16'
11/16 x 4-5/8
PVC 16'



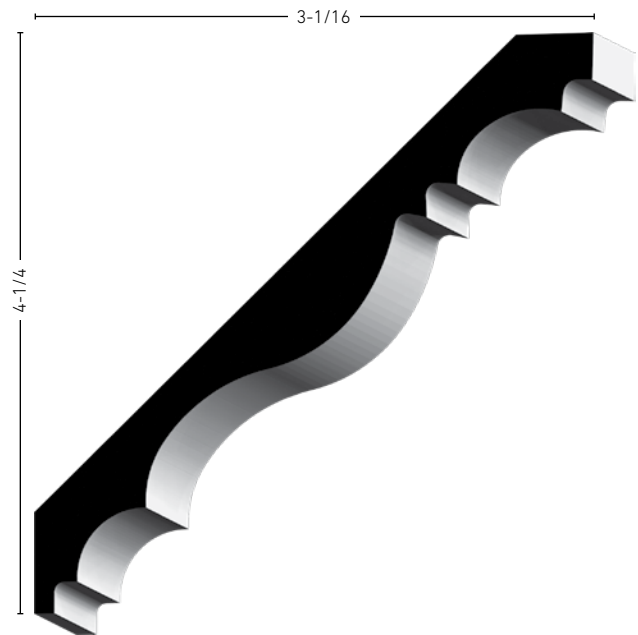
**CROWN
C R291**
3/4 x 5-1/4
MDF 16'



**CROWN
L 46**
9/16 x 5-1/4
PINE RL
PRIMED 16'
FLEX (ST) 12'

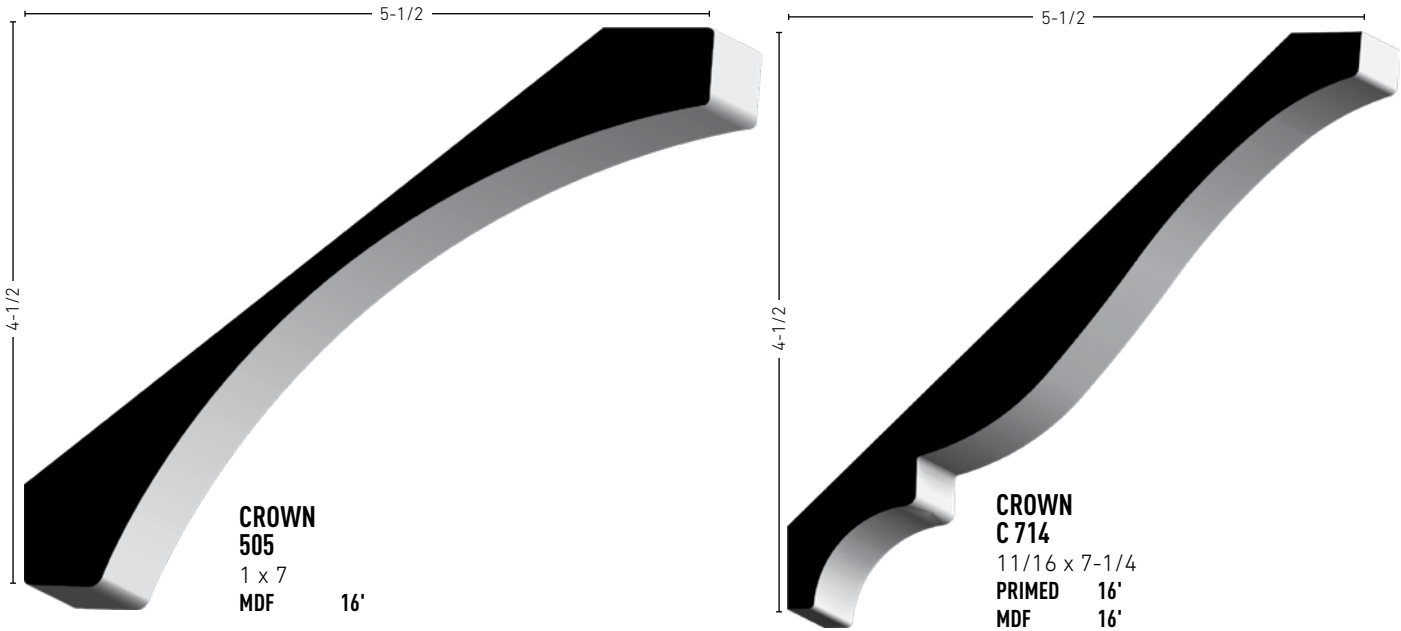
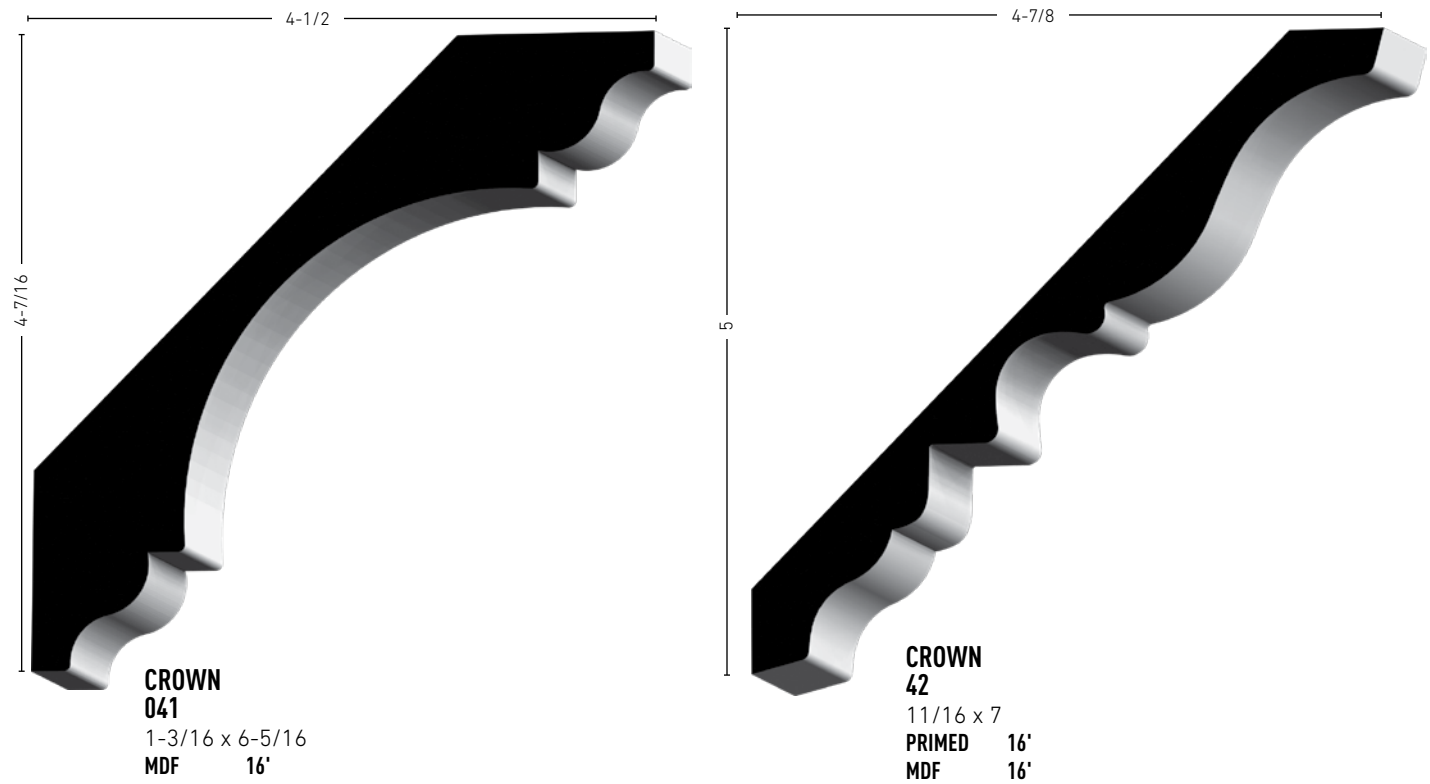


**CROWN
L 45**
19/32 x 5-1/4
MDF 16'

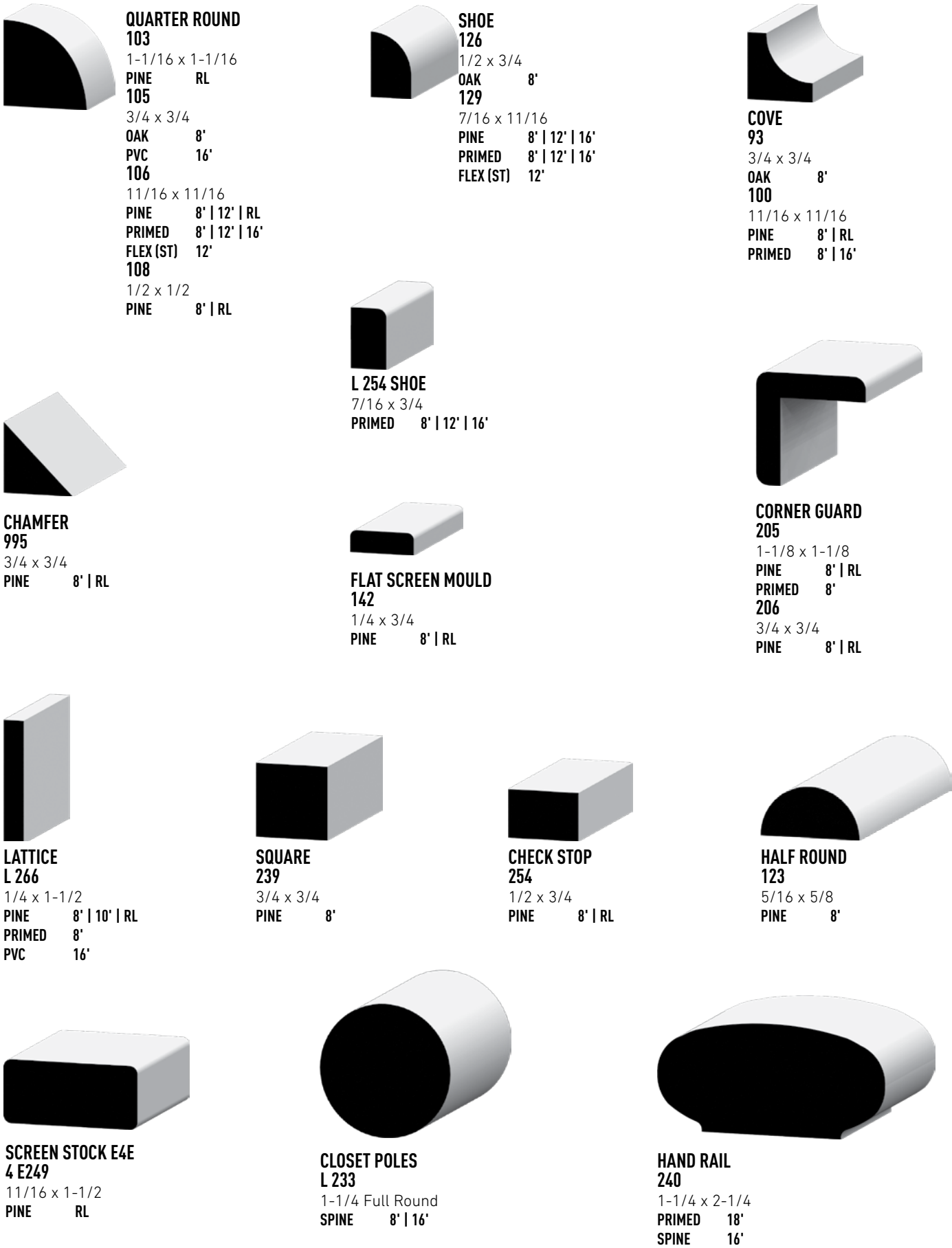


**CROWN
C 614**
11/16 x 6-1/4
PRIMED 16'

Crown



General Purpose



Decorative Moulding

Crown Blocks



LARGE INSIDE CORNER
FOR CROWN UP TO 5-1/4"
1899 IS 4-3/16 x 3-11/16 x 7-3/4
WHITE WOOD

MEDIUM INSIDE CORNER
FOR CROWN UP TO 3-7/8"
1898 IS 3-1/8 x 2-27/32 x 5-7/8
WHITE WOOD

SMALL INSIDE CORNER
FOR CROWN UP TO 3"
1897 IS 2-3/8 x 2-1/64 x 4-1/8
WHITE WOOD



MEDIUM OUTSIDE CORNER
FOR CROWN UP TO 3-7/8"
1888 OS 5-5/8 x 7-3/4 x 6-1/4
PRIMED



MEDIUM OUTSIDE CORNER
FOR CROWN UP TO 3-7/8"
1889 OS 7-1/2 x 10 x 8
PINE

Chair Rail



VERSAILLES CHAIR RAIL
19 27/32 x 1-15/16 x 8'
WHITE WOOD



LEAF & BALL CHAIR RAIL
1825 1/2 x 2-1/4 x 8'
WHITE WOOD



EGG & DART CHAIR RAIL
1691 27/32 x 2-1/4 x 8'
WHITE WOOD

Window & Door Blocks



CORNER BLOCK
B 642 5/8 x 2-1/2 x 2-1/2
WHITE WOOD



CORNER BLOCK
B 740 27/32 x 4-1/2 x 4-1/2
WHITE WOOD



CORNER BLOCK
B 871 1-1/16 x 3-1/2 x 3-1/2
WHITE WOOD



CORNER BLOCK
B 915 27/32 x 2-1/2 x 2-1/2
WHITE WOOD



STAR BLOCK
B 1200 1-1/16 x 3-1/2 x 3-1/2
WHITE WOOD



CORNER BLOCK
1402 C 7/8 x 3-3/4 x 3-3/4
PRIMED POPLAR



PLINTH BLOCK
B 887 27/32 x 2-1/2 x 5-3/4
WHITE WOOD



PLINTH BLOCK
1403 7/8 x 3-3/4 x 6
PRIMED POPLAR



PLINTH BLOCK
B 742 1-1/16 x 3-1/2 x 6-1/2
WHITE WOOD



PLINTH BLOCK
B 743 1-1/16 x 4-1/2 x 8
WHITE WOOD

Base Blocks



INSIDE BASE
CORNER
B 895 IS 7/8 x 7/8 x 6-3/4
WHITE WOOD



OUTSIDE BASE
CORNER
B 892 OS 1-1/8 x 1-1/8 x 6-3/4
WHITE WOOD

Decorative Moulding | Casing



ROPE CASING
1124 1/2 x 2-1/8 x 7'
PRIMED



FLUTED CASING
1820 3/8 x 2-1/4 x 7'
WHITE WOOD, PRIMED



BEADED CASING
1821 3/8 x 2-1/4 x 7'
WHITE WOOD, PRIMED



FLUTED/CANED CASING
819D 3/4 x 3 x 7'
WHITE WOOD

General Purpose Decorative Moulding



COLONIAL MOULDING
589 3/8 x 1-1/4 x 8'
WHITE WOOD



ROPE EDGE MOULDING
1831 1/2 x 1-3/8 x 8'
WHITE WOOD



SCALLOP MOULDING
95 7/8 x 1-1/2 x 8'
WHITE WOOD



IVY MOULDING
425 11/32 x 1-3/4 x 8'
WHITE WOOD



COLONIAL MOULDING
40 5/16 x 11/16 x 8'
WHITE WOOD



COLONIAL MOULDING
41 1/4 x 13/32 x 8'
WHITE WOOD



SAUSAGE & BEAD
MOULDING
1160 5/16 x 11/16 x 8'
WHITE WOOD



ROPE MOULDING
1811 1/2 x 3/4 x 8'
WHITE WOOD



IVY MOULDING
1425 3/8 x 3/4 x 8'
WHITE WOOD



OAK LEAF MOULDING
1167 3/8 x 7/8 x 8'
WHITE WOOD



ROPE MOULDING
2 2002 9/32 x 11/16 x 8'
WHITE WOOD



DENTIL MOULDING
5022 5/16 x 7/8 x 8'
WHITE WOOD



PICTURE FRAME
1 0039 27/32 x 3/4 x 8'
WHITE WOOD



GEORGIAN MULLION
168 19/32 x 1 x 8'
WHITE WOOD



EGG & DART MOULDING
681 9/16 x 1 x 8'
WHITE WOOD



ROPE MOULDING
311 7/32 x 1 x 8'
WHITE WOOD



ROPE MOULDING
2 2027 7/16 x 1-1/16 x 8'
WHITE WOOD



BLOSSOM MOULDING
419 5/16 x 1-1/4 x 8'
WHITE WOOD



Columns

Poly-Classic Square Non-Tapered Column | Cap & Base



PLAIN SQUARE
7 2214 8" x 8"

REGULAR CAP & BASE SET
7 3330 8"

Poly-Classic Round Tapered Column | Cap & Base



PLAIN ROUND
7 2230 8" x 8"
7 2232 8" x 10"
7 2233 10" x 8"
7 2234 10" x 10"

FLUTED ROUND
7 2231 8" x 8"

REGULAR CAP & BASE SET
7 2260 8"
7 2261 10"

7 1760 INSTALLATION KIT

Porch Posts



ACRYLIC PRIMER
D 3148 A 4" x 8"
D 3158 A 5" x 8"
D 3168 A 6" x 8"

PORCH POST FASTENERS
1 7004 UNVSL 4"
1 7005 UNVSL 5"
1 7006 UNVSL 6"

Primed Round Wood Tapered Column | Cap & Base



PLAIN SMOOTH - PRIMED
P 1088 8" x 8"
0810 8" x 10"
1108 10" x 8"
1110 10" x 10"

FLUTED - PRIMED
F 1088 8" x 8"

REGULAR CAP & BASE SET - PRIMED
7 2262 8"
2510 10"



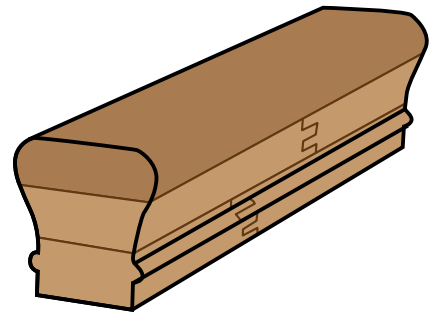
SOUTHEAST DISTRIBUTION CENTER
STOCKED STAIR PARTS



Finger joints on all plys

Finger Joint Hand Rail

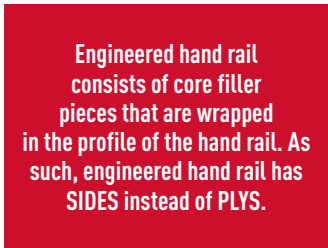
- All plys utilize finger joint construction.
- Top plys are color matched in 42" lengths and longer.
- Bottom plys contain multiple finger joints.
- Rail is made with two or more plys



Top ply is free of finger joints*

Solid Cap Hand Rail

- *The top ply will be free of finger joints. Butt joints on top ply (cap) will vary by specie.
- Bottom two plys utilize finger joint construction.

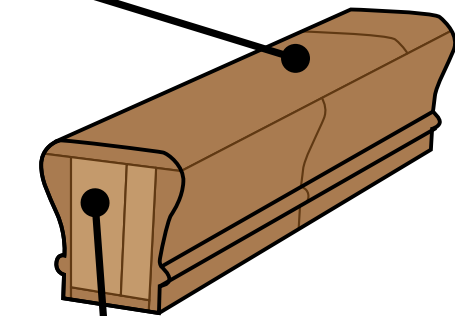


Butt joints instead of finger joints

Engineered Hand Rail

- Constructed using butt joints instead of finger joints.
- Solid wood filler pieces wrapped in profiled finish wood pieces.

Solid wood top, sides and bottom



Rail Length	Oak	
	Top Joints	Sides
6-8' Rail	0	1-2
10-12' Rail	0	2-3
13-16' Rail	1	3-5
18-20' Rail	2	3-6
Bottom (all sizes)- unlimited joints		

EMPIRE SKU #	LJ SKU #
6010 OAK	LJ-6010-O
6010 OAKSC	LJ-6010SC-O
6010 16 OAKSC	LJ-6010FJ1-O
6010 WOKSC	LJ-6010FJ1-WO
6010 16 WOKSC	LJ-6010FJ1-WO
6010 EOAK	LJ-6010UJ-20-O
6010 POPLR	LJ-6010-P
6010 16 POPSC	LJ-6010FJ1-P
6010 MAPSC	LJ-6010SC-M
6010 16 MAPSC	LJ-6010FJ1-M

EMPIRE SKU #	LJ SKU #
6210 OAK	LJ-6210-O
6210 POPLR	LJ-6210-P
6210 WOKSC	LJ-6210FJ1-WO

EMPIRE SKU #	LJ SKU #
6519 OAK	LJ-6519-O

EMPIRE SKU #	LJ SKU #
684 POPLR	684-P
684 OAK	684-O

EMPIRE SKU #	LJ SKU #
6400 OAK	LJ-6400-O

EMPIRE SKU #	LJ SKU #
6002 OAK	LJ-6002-O
6002 POPLR	LJ-6002-P

Plowed Hand Rail

EMPIRE SKU #	LJ SKU #
5 6010 OAK	LJ-6010P/6050-O
5 6010 POPLR	LJ-6010P/6050-P
P 6010 OAK	LJ-6010P/6000F-O
P 6010 OAKSC	LJ-6010PSC/0F-O
P 6010 16 OAKSC	LJ-6010PFJ1/6000F-O
*N 6010 16 WOKSC	LJ-6010PFJ1/FS-WO
P 6010 POPLR	LJ-6010P/6000F-P
*N 6010 16 MAPSC	LJ-6010PFJ1/FS-M

EMPIRE SKU #	LJ SKU #
P 6001 POPLR	LJ-6001/6007-P

EMPIRE SKU #	LJ SKU #
P 6000 OAK	LJ-6000/6000F-O
P 6000 POPLR	LJ-6000/6000F-P

EMPIRE SKU #	LJ SKU #
P 6210 OAK	LJ-6210P/6007-O
P 6210 POPLR	LJ-6210P/6007-P
*N 6210 16 WOKSC	LJ-6210PFJ1-WO

Wall Rail

EMPIRE SKU #	LJ SKU #
6042 OAK	LJ-6042-O

EMPIRE SKU #	LJ SKU #
6040 OAK	LJ-6040-O

Bending Hand Rail

B6010
7 Slices • Radius: 30" on Rake
36" on Level

EMPIRE SKU #	LJ SKU #
B 6010 OAK	LJ-6010B-O

BEND MOULD FOR 6010

6010 BM OAK	LJ-6010BM
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8" POLYVINYL BENDING MOULD

6910 BM	LJ-6910BM
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Shoe Rail

EMPIRE SKU #	LJ SKU #
S 6000 OAK	LJ-6000S/6000F-O
S 6000 POPLR	LJ-6000S/6000F-P

EMPIRE SKU #	LJ SKU #
*N 6006 OAK	LJ-6006-O

EMPIRE SKU #	LJ SKU #
*N 6045 OAK	LJ-6045-O
*N 6045 POPLR	LJ-6045-P

Fillet

EMPIRE SKU #	LJ SKU #
6000 LF OAK	LJ-6000-O
6000 LF POPLR	LJ-6000-P
6000 LF WOAK	LJ-6000-WO

EMPIRE SKU #	LJ SKU #
6050 LF OAK	LJ-6050-O
6050 LF POPLR	LJ-6050-P

EMPIRE SKU #	LJ SKU #
6007 LF OAK	LJ-6007-O
6007 LF POPLR	LJ-6007-P
6007 LF WOAK	LJ-6007-WO

Fittings | Caps | False Treads



Connect-A-Kit® (LJ-) 4° Return End



Traditional (S-) Starting Easing with Cap



Connect-A-Kit® (LJ-) 90° Level Quarter Turn



Connect-A-Kit® (LJ-) 60° Up Easing



Traditional (S-) 60° Over Easing

EMPIRE SKU #	LJ SKU #
7009 OAK	S-7009-O
7009 OAKLJ	LJ-7009-O
7009 WOAK	S-7009-WO
7209 OAKLJ	LJ-7209-O

EMPIRE SKU #	LJ SKU #
7010 OAK	S-7010-O
7010 OAKLJ	LJ-7010SB-O

EMPIRE SKU #	LJ SKU #
7011 OAK	S-7011-O
7011 OAKLJ	LJ-7011-O
7011 WOAK	S-7011-WO
7211 OAKLJ	LJ-7211-O

EMPIRE SKU #	LJ SKU #
7012 OAK	S-7012-O
7012 OAKLJ	LJ-7012SB-O
7012 WOAK	S-7012-WO
P 7012 OAKLJ	LJ-7012P-O (PLOWED)
7212 OAKLJ	LJ-7212SB-O

EMPIRE SKU #	LJ KU #
7013 OAK	S-7013-O



Traditional (S-) 90° Up Easing



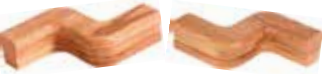
Connect-A-Kit® (LJ-) Opening Cap



Connect-A-Kit® (LJ-) Tandem Cap



Connect-A-Kit® (LJ-) 90° Level Quarter Turn Cap



Traditional (LJ-) Left-hand Right-hand Offset Rail

EMPIRE SKU #	LJ SKU #
7014 OAK	S-7014-O

EMPIRE SKU #	LJ SKU #
7019 OAK	S-7019-O
7019 OAKLJ	LJ-7019-O

EMPIRE SKU #	LJ SKU #
7020 OAK	S-7020-O
7020 OAKLJ	LJ-7020-O

EMPIRE SKU #	LJ SKU #
7021 OAK	S-7021-O
7021 OAKLJ	LJ-7021-O

EMPIRE SKU #	LJ SKU #
7047 OAKLJ	LJ-7047-O (LEFT)
7048 OAKLJ	LJ-7048-O (RIGHT)

Volutes and Turnouts



Connect-A-Kit® (LJ-) Left-hand Volute



Traditional (S-) Right-hand Volute



Connect-A-Kit® (LJ-) 5° Left-hand Turnout



Connect-A-Kit® (LJ-) 5° Right-hand Turnout



Traditional (S-) 3° Left-hand 3° Right-hand Turnout

EMPIRE SKU #	LJ SKU #
7030 OAK	S-7030-O
7030 OAKLJ	LJ-7030SB-O

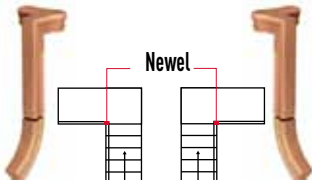
EMPIRE SKU #	LJ SKU #
7035 OAK	S-7035-O
7035 OAKLJ	LJ-7035SB-O

EMPIRE SKU #	LJ SKU #
7040 OAK	S-7040-O
7040 OAKLJ	LJ-7040SB-O
P 7040 OAK	S-7040P-O (PLOWED)

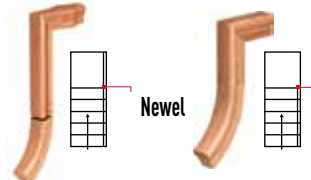
EMPIRE SKU #	LJ SKU #
7045 OAK	S-7045-O
7045 OAKLJ	LJ-7045SB-O
P 7045 OAK	S-7045P-O (PLOWED)

EMPIRE SKU #	LJ SKU #
7041 OAK	S-7041-O (LEFT)
7046 OAK	S-7046-O (RIGHT)

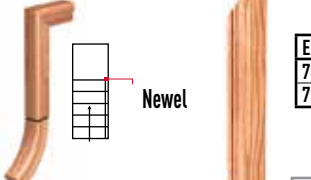
Goosenecks



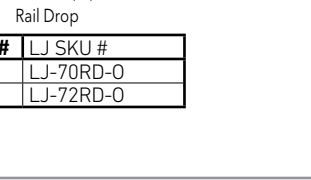
Traditional (S-) Left-hand 2 Riser With Cap



Traditional (S-) Right-hand 2 Riser With Cap



Traditional (S-) 2 Rise With Cap



Traditional (S-) 1 Rise No Cap



Traditional (S-) 2 Rise No Cap

EMPIRE SKU #	LJ SKU #
7081 OAK	S-7081-O (LEFT)
7086 OAK	S-7086-O (RIGHT)

EMPIRE SKU #	LJ SKU #
7088-2 OAK	S-7088-2-O
7098 OAK	S-7098-O
7099 OAK	S-7099-O

Connect-A-Kit® (LJ-) Rail Drop

EMPIRE SKU #	LJ SKU #
70RD OAKLJ	LJ-70RD-O
72RD OAKLJ	LJ-72RD-O

False Treads/Nosing



False Tread Kit 8079
6" + Nose x 11" + Nose
Open Tread, Closed Tread or Keewall Stairway



False Tread / Riser Kit 8172
6" + Nose x 11"
Closed Stairway

EMPIRE SKU #	LJ SKU #
8076 OAK	LJ-8076-O
8172 OAK	LJ-8172-O
8079 OAK	LJ-8079-O

EMPIRE SKU #	LJ SKU #	(W) X (L)
8090 8 OAK	LJ-8090-08-O	3-1/2" X 8'
8090 LF OAK	LJ-8090-O	3-1/2" X LF
5 8090 16 OAK	LJ-8090-5-16-O	5-1/4" X 16'
5 8090 LF MAPLE	LJ-8090-5-M	5-1/4" X LF
5 8090 LF OAK	LJ-8090-5-O	5-1/4" X LF
5 8090 LF POPLR	LJ-8090-5-P	5-1/4" X LF
5 8090 LF WOAK	LJ-8090-5-WO	5-1/4" X LF
5 8090 LF YPINE	LJ-8090-5-YP	5-1/4" X LF
7 8090 LF OAK	LJ-8090-7.25-O	7-1/4" X LF

EMPIRE SKU #	LJ SKU #
8095 LF MAPLE	LJ-8095-M
8095 LF OAK	LJ-8095-O
8095 LF WOAK	LJ-8095-WO
8078 LF OAK	LJ-8078-O
8080 13 OAK	LJ-8080-13-O
8080 LF OAK	LJ-8080-O
8080 LF WOAK	LJ-8080-WO

Landing Tread 8090
1-1/16" x 3-1/2"
1-1/16" x 5-1/4"
or
1-1/16" x 7-1/4"

Lineal Cove 8095
5/8" x 13/16"

Lineal Nosing 8078
1-1/4" x 1-13/16"

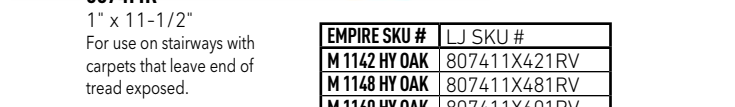
Lineal Nosing 8080
1-1/4" x 1-1/16"

8080 13
1-1/4" x 1-1/16" x 13"

Steps | Treads



Reversible Miter Return Treads 8070MR
1" x 11-1/2"



Hybrid Reversible Miter Return Treads 8074MR
1" x 11-1/2"
For use on stairways with carpets that leave end of tread exposed.

EMPIRE SKU #	LJ SKU #
M 1142 HY OAK	807411X421RV
M 1148 HY OAK	807411X481RV
M 1160 HY OAK	807411X601RV

EMPIRE SKU #	LJ SKU #
M 1142 OAK	807011X421RV
M 1148 OAK	807011X481RV
M 1160 OAK	807011X601RV

EMPIRE SKU #	LJ SKU #
M 1142 OAK	807011X421RV
M 1148 OAK	807011X481RV
M 1154 OAK	807011X541RV
M 1154 WOAK	807011X541RV-WO

EMPIRE SKU #	LJ SKU #
M 1142 MAPLE	807011X481RV-M
M 1148 MAPLE	807011X481RV-WO
M 1148 YPINE	807011X481RV-YP
M 1154 OAK	807011X541RV
M 1154 WOAK	807011X541RV-WO

EMPIRE SKU #	LJ SKU #
M 1160 MAPLE	807011X601RV-M
M 1160 OAK	807011X601RV
M 1160 WOAK	807011X601RV-WO
M 1172 OAK	807011X721RV
M 1172 WOAK	807011X721RV-WO

EMPIRE SKU #	LJ SKU #
1110 OAK	807011X120
1136 OAK	807011X36
1142 WOAK	807011X42-WO
1148 OAK	807011X48
1148 MAPLE	807011X48-M
1148 WOAK	807011X48-WO
1148 YPINE	807011X48-YP

EMPIRE SKU #	LJ SKU #
1154 OAK	807011X54
1154 WOAK	807011X54-WO
1160 MAPLE	807011X60-M
1160 OAK	807011X60
1160 WOAK	807011X60-WO
1172 OAK	807011X72
1196 OAK	807011X96

EMPIRE SKU #	LJ SKU #
5548 OAK	807055X48
5560 OAK	807055X60

Treads 8070
1" x 11-1/2"
#2 Pine Carpet Treads
1-1/16" x 11-1/2"
YELLOW PINE

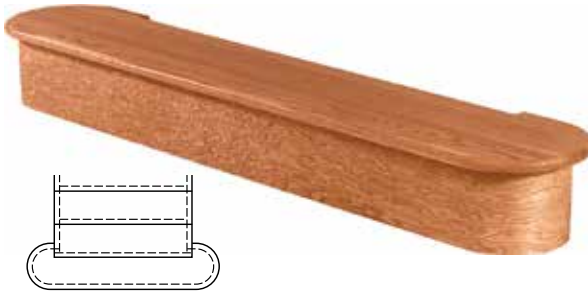
OAK	36"	48"	54"	60"	72"	96"	120"
MAPLE		48"	60"				
WHITE OAK	42"	48"	54"	60"			
YELLOW PINE		48"					

Large Landing Tread - NOT SHOWN
Matches 8070
55" x 48" or 60"

Risers 8075
3/4" x 7-1/2" or 8" (Oak only)

OAK	36"	42"	48"	60"
OAK-8"			48"	60"
MAPLE			48"	
POPLAR		42"	48"	
WHITE OAK			48"	

EMPIRE SKU #	LJ SKU #
7036 OAK	LJ80757X36
7042 OAK	LJ80757X42
7042 POPLR	LJ80757X42-P
7048 MAPLE	LJ80757X48
7048 MAPLE	LJ80757X48-M
7048 POPLR	LJ80757X48-P
7048 WOAK	LJ80757X48-WO
7060 OAK	LJ80757X60
848 OAK	LJ80758X48
860 OAK	LJ80758X60



Double Bullnose Starting Step 8015
48"
OAK



Adjustable Starting Step 8015A
42" to 48"
OAK



Reversible Starting Step 8010
10-1/2" x 48", 60" or 72"
OAK

Specify Width of Stair 10-1/2"

6-1/2" Radius

EMPIRE SKU #	LJ SKU #
8015 48 OAK	LJ-8015-O 48
A 8015 48 OAK	LJ-8015A-O 42-48

42" to 48"

13-3/8"

6-1/2" Radius

The 8015 adjustable is trimable within a 6" range. Throat opening begins with smaller width but is trimable to larger widths.

Varies with width of step 10-1/2"

6-1/2" Radius

EMPIRE SKU #	LJ SKU #
8010 48 OAK	LJ-8010-O 48
8010 60 OAK	LJ-8010-O 60
8010 72 OAK	LJ-8010-O 72

Iron Balusters

Solid Square Hollow Square

44"

PLA 44 1/2"

Plain

EMPIRE SKU #	LJ SKU #
T PLA 44 SIRON	LI-PLA44-SB
M PLA 44 HIRON	LIH-HOLPLA44-LSB

44"

1TW 44 1/2"

One Twist

EMPIRE SKU #	LJ SKU #
T 2TW 44 SIRON	LI-2TW44-SB
M 2TW 44 HIRON	LIH-HOL2TW44-LSB

44"

2TW 44 1/2"

Two Twists

EMPIRE SKU #	LJ SKU #
T 2TW 44 SIRON	LI-2TW44-SB
M 2TW 44 HIRON	LIH-HOL2TW44-LSB

44"

DBLTW 44 1/2"

Double Twist

EMPIRE SKU #	LJ SKU #
M DBTW 44 HIRON	LIH-HOLBLTW44-LSB
To be used with a 1BASK44 Single Basket Baluster	

44"

1KNU 44 1/2"

One Knuckle

EMPIRE SKU #	LJ SKU #
T 1KNU 44 SIRON	LI-1KNUC44-SB
M 1KNU 44 HIRON	LIH-HOL1KNUC44-LSB

44"

2KNU 44 1/2"

Two Knuckles

EMPIRE SKU #	LJ SKU #
T 2KNU 44 SIRON	LI-2KNUC44-SB
M 2KNU 44 HIRON	LIH-HOL2KNUC44-LSB

44"

1BSK 44 1/2"

One Basket

EMPIRE SKU #	LJ SKU #
T 1BSK 44 SIRON	LI-1BASK44-SB
M 1BSK 44 HIRON	LIH-HOL1BASK44-LSB

44"

2BSK 44 1/2"

Two Baskets

EMPIRE SKU #	LJ SKU #
T 2BSK 44 SIRON	LI-2BASK44-SB
M 2BSK 44 HIRON	LIH-HOL2BASK44-LSB

44"

140 44 9/16"

Hammered Face

EMPIRE SKU #	LJ SKU #
M 140 44 HIRON	LIH-HOL14044-LSB

44"

150 44 9/16"

Hammered Face

EMPIRE SKU #	LJ SKU #
M 150 44 HIRON	LIH-HOL15044-LSB

44"

K501 44 1/2"

Scroll

EMPIRE SKU #	LJ SKU #
M K501 44 HIRON	LIH-KW50144-LSB

44"

K601 44 1/2"

Scroll

EMPIRE SKU #	LJ SKU #
M K601 44 HIRON	LIH-KW60144-LSB

44"

301 44 1/2"

Scroll

EMPIRE SKU #	LJ SKU #
M 301 44 HIRON	LIH-HOL30144-LSB

44"

501 44 1/2"

Scroll

EMPIRE SKU #	LJ SKU #
M 501 44 HIRON	LIH-HOL50144-LSB

44"

601 44 1/2"

Scroll

EMPIRE SKU #	LJ SKU #
M 601 44 HIRON	LIH-HOL60144-LSB

Solid Square Hollow Square

44"

KW90 44 1/2"

Hammered Edge

EMPIRE SKU #	LJ SKU #
M KW90 44 HIRON	LIH-KW9044-LSB

44"

308 44 9/16"

Hammered Edge

EMPIRE SKU #	LJ SKU #
M 308 44 HIRON	LIH-HOL30844-LSB

44"

310 44 9/16"

Hammered Edge

EMPIRE SKU #	LJ SKU #
M 310 44 HIRON	LIH-HOL31044-LSB

44"

MPLA 44 3/4"

Mega-Plain

EMPIRE SKU #	LJ SKU #
M MPLA 44 HIRON	LIH-MGPLA44-LSB

44"

1662 44 1/2"

Contempo Oval

EMPIRE SKU #	LJ SKU #
M 1662 44 HIRON	LIH-HOL166244-LSB

44"

1663 44 1/2"

Contempo Rectangle

EMPIRE SKU #	LJ SKU #
M 1663 44 HIRON	LIH-HOL166344-LSB

46

Designed for Kneewall stairs.
Center Detail of each baluster is 16" from the top

47

Iron Balusters | Accessories

Solid Square

Hollow Square

16"

28"

44"

K1TW 44

1 1/2"

One Twist

EMPIRE SKU #

LJ SKU #

M K1TW 44 HIRON

LIH-KW1TW44-LSB

9"

14"

21"

44"

K2TW 44

1 1/2"

Two Twists

EMPIRE SKU #

LJ SKU #

M K2TW 44 HIRON

LIH-KW2TW44-LSB

16"

26"

44"

K1KN 44

1 1/2"

One Knuckle

EMPIRE SKU #

LJ SKU #

M K1KN 44 HIRON

LIH-KW1KNUC44-LSB

7"

18"

19"

44"

K2KN 44

1 1/2"

Two Knuckles

EMPIRE SKU #

LJ SKU #

M K2KN 44 HIRON

LIH-KW2KNUC44-LSB

16"

28"

44"

K1BK 44

1 1/2"

One Basket

EMPIRE SKU #

LJ SKU #

M K1BK 44 HIRON

LIH-KW1BASK44-LSB

8 3/4"

14 1/2"

20 3/4"

44"

K2BK 44

1 1/2"

Two Baskets

EMPIRE SKU #

LJ SKU #

M K2BK 44 HIRON

LIH-KW2BASK44-LSB

Designed for Kneewall stairs. Center Detail of each baluster is 16" from the top

Iron Accessories

FS01 | M06

Baluster Flat Shoe

H06

Baluster Flat Shoe

MG08

Baluster Flat Shoe

SC04

Baluster Flat Shoe

PS02

Baluster Rake Shoe

H05P

Baluster Rake Shoe

AK01

Knuckle

IronPro™

M PCOL HIRON

Flat Shoe with threaded disc / Alum

IronPro™

M PKNE HIRON

Kneewall Kit Alum/Iron

IronPro™

M PLVL HIRON

Open Stair / Level Kit Alum/Iron

EMPIRE SKU #	LJ SKU #	OPENING SIZE	DESCRIPTION
			FLAT SHOE
T H06 SIRON	LI-H06-SB	9/16"	Set screw/Iron
M H06 HIRON	LI-ALH06-LSB		Set screw/Alum
T M06 SIRON	LI-M06-SB	1/2"	Set screw/Iron
M M06 HIRON	LI-ALM06-LSB		Set screw/Alum
T FS01 SIRON	LI-FSH01-SB	1/2"	No set screw/Iron
M FS01 HIRON	LI-ALFSH01-LSB		No set screw/Alum
T SC04 SIRON	LI-SCR04-SB		Screw down/Iron
M MG08 HIRON	LI-ALMGM08-LSB	3/4"	Set screw/Alum
			RAKE SHOE
M H05P HIRON	LI-ALH05P-LSB	9/16"	Set Screw/Alum
T H05P SIRON	LI-H05P-SB		Set Screw/Iron
T PS02 SIRON	LI-PSH02-SB	1/2"	Set Screw/Iron
M PS02 HIRON	LI-ALPSH02-LSB		Set Screw/Alum
			KNUCKLE
M AK01 HIRON	LI-ALAK01-LSB	1/2"	Set Screw/Alum

T (SB) = MATTE BLACK

M (LSB) = LOW SHEEN BLACK

Solid Square

Hollow Square

empireco.com | 800.253.9000

Wood Balusters | Square Top

Balusters come with removable pin

7"

20"

44"

5067

34"

38"

42"

7"

11"

15"

1-1/4"

EMPIRE SKU #

LJ SKU #

(L)

5067 34 OAK

LJ-5067-O 34

34"

5067 34 PRIMD

LJ-5067-PRG 34

5067 38 OAK

LJ-5067-O 38

38"

5067 38 PRIMD

LJ-5067-PRG 38

5067 42 OAK

LJ-5067-O 42

42"

5067 42 PRIMD

LJ-5067-PRG 42

5 7/8"

5 3/8"

7 5/8"

21 1/2"

24"

27 3/4"

5 7/8"

1-1/4"

S 5067

34"

36"

42"

5 7/8"

5 3/8"

7 5/8"

21 1/2"

24"

27 3/4"

5 7/8"

1-1/4"

EMPIRE SKU #

LJ SKU #

(L)

S 5067 34 PRIMD

S-5067-PRG 34

34"

S 5067 36 PRIMD

S-5067-PRG 36

36"

S 5067 42 PRIMD

S-5067-PRG 42

42"

Features a fixed bottom pin.

7"

20"

44"

5141

34"

38"

42"

7"

11"

15"

1-1/4"

EMPIRE SKU #

LJ SKU #

(L)

5141 34 OAK

LJ-5141-O 34

34"

5141 34 PRIMD

LJ-5141-PRG 34

5141 38 OAK

LJ-5141-O 38

38"

5141 38 PRIMD

LJ-5141-PRG 38

5141 42 OAK

LJ-5141-O 42

42"

5141 42 PRIMD

LJ-5141-PRG 42

Balusters come with removable pin. Pin available separately:

EMPIRE SKU #

LJ SKU #

PIN OAK

LJ-PIN E-Z

Wood Balusters | Pin Top

28"

44"

5015

34"

38"

42"

6"

10"

14"

1-1/4"

EMPIRE SKU #

LJ SKU #

(L)

5015 34 OAK

LJ-5015-O 34

34"

5015 34 PRIMD

LJ-5015-PRG 34

5015 38 OAK

LJ-5015-O 38

38"

5015 38 PRIMD

LJ-5015-PRG 38

5015 42 OAK

LJ-5015-O 42

42"

5015 42 PRIMD

LJ-5015-PRG 42

25 5/8"

27 5/8"

30 5/8"

33 5/8"

7 5/8"

1-1/4"

S 5015

34"

36"

39"

42"

25 5/8"

27 5/8"

30 5/8"

33 5/8"

7 5/8"

1-1/4"

EMPIRE SKU #

LJ SKU #

(L)

S 5015 34 PRIMD

S-5015-PRG 34

34"

S 5015 36 PRIMD

S-5015-PRG 36

36"

S 5015 39 PRIMD

S-5015-PRG 39

39"

S 5015 42 PRIMD

S-5015-PRG 42

42"

Features a fixed bottom pin.

27"

44"

5200

34"

38"

42"

7"

11"

15"

1-1/4"

EMPIRE SKU #

LJ SKU #

(L)

5200 34 PRIMD

LJ-5200-PRG 34

34"

5200 38 PRIMD

LJ-5200-PRG 38

38"

5200 42 PRIMD

LJ-5200-PRG 42

42"

48

49

Craftsman Balusters

5060 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
5060 34 OAK	LJ-5060-O 34	34"
5060 34 PRIMD	LJ-5060-PRG 34	
5060 38 OAK*	LJ-5060-O 38	38"
5060 38 POPLR	LJ-5060-P 38	
5060 38 PRIMD	LJ-5060-PRG 38	
5060 42 OAK	LJ-5060-O 42	42"
5060 42 POPLR	LJ-5060-P 42	
5060 42 PRIMD	LJ-5060-PRG 42	

S 5060 34" 36" 42"

EMPIRE SKU #	LJ SKU #	(L)
S 5060 34 PRIMD	S-5060-PRG 34	34"
S 5060 36 PRIMD	S-5060-PRG 36	36"
S 5060 42 PRIMD	S-5060-PRG 42	42"

S 5060 Balusters has a turned pin.

F 5060
C 5060 42"

EMPIRE SKU #	LJ SKU #
C 5060 42 PRIMD	LJC-5060-PRG 42
F 5060 42 PRIMD	LJF-5060-PRG 42

5060 C & F are not drilled for a removable pin.

Over the Post Newels

3010 43"

EMPIRE SKU #	LJ SKU #	(L)
P 3010 OAK	LJP-3010-O	43"

4010 43" | **4014** 50" | **4015** 58"

EMPIRE SKU #	LJ SKU #	(L)
4010 OAK	LJ-4010-O	43"
4013 PT OAK	LJ-4013PT-O	
4014 OAK	LJ-4014-O	50"
4015 OAK	LJ-4015-O	58"

4013PT 43"

EMPIRE SKU #	LJ SKU #	(L)
4270 OAK	LJ-4270-O	43"
4275 OAK	LJ-4275-O	58"

4270 43" | **4275** 58"

EMPIRE SKU #	LJ SKU #	(L)
4270 OAK	LJ-4270-O	43"
4275 OAK	LJ-4275-O	58"

Craftsman Newels

5360 34" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
5360 34 OAK	LJ-5360-O 34	34"
5360 34 POPLR	LJ-5360-P 34	
5360 34 PRIMD	LJ-5360-PRG 34	
5360 38 OAK	LJ-5360-O 38	38"
5360 38 POPLR	LJ-5360-P 38	
5360 38 PRIMD	LJ-5360-PRG 38	
5360 42 OAK	LJ-5360-O 42	42"
5360 42 POPLR	LJ-5360-P 42	
5360 42 PRIMD	LJ-5360-PRG 42	

5060 are not drilled for a removable pin.

S 5360 36" 38" 42"

EMPIRE SKU #	LJ SKU #	(L)
S 5360 36 PRIMD	S-5360-PRG 36	36"
S 5360 42 PRIMD	S-5360-PRG 42	42"

S 5360 Balusters has a turned pin.

4004 48" | **4005** 58"

EMPIRE SKU #	LJ SKU #	(L)
4004 OAK	LJ-4004-O	48"
4004 RT OAK	LJ-4004RT-O	
4004 RT POPLR	LJ-4004RT-P	
4005 OAK	LJ-4005-O	58"
4005 RT POPLR	LJ-4005RT-P	

4000 48" | **4001** 58" | **4003** 58" | **4110** 48" | **4111** 58"

EMPIRE SKU #	LJ SKU #	(L)
4000 OAK	LJ-4000-O	48"
4000 POPLR	LJ-4000-P	
4000 WOAK	LJ-4000-WO	
4001 OAK	LJ-4001-O	58"
4001 POPLR	LJ-4001-P	
4001 WOAK	LJ-4001-WO	
4003 OAK	LJ-4003-O	58"
4110 OAK	LJ-4110-O	48"
4110 POPLR	LJ-4110-P	
4111 POPLR	LJ-4111-P	58"

Post to Post Newels

2-5/8"

5"

23"

17"

27"

Plain

3-1/4"

Starting

4180
48"

4182
58"

25/8"

11"

19 1/2"

24 1/2"

Plain

3-1/4"

Landing

4185
58"

25/8"

14 1/2"

16"

39 5/8"

Plain

3-1/4"

Intermediate

4186
73"

EMPIRE SKU #	LJ SKU #	(L)
4180 OAK	LJ-4180-O	48"
4182 OAK	LJ-4182-O	58"
4185 OAK	LJ-4185-O	58"
4186 OAK	LJ-4186-O	73"

3 1/2"

5"

11"

23"

16 1/4"

23 3/4"

Plain

3-1/2"

Starting

4500
48"

4503
56"

3 1/2"

11"

19 1/2"

23 3/4"

Plain

3-1/2"

Landing

4503
56"

EMPIRE SKU #	LJ SKU #	(L)
4500 OAK	LJ-4500-O	48"
4503 OAK	LJ-4503-O	56"

2 5/8"

5"

23"

17"

27"

Plain

3"

Starting

4040 - 48"

4042 - 58"

2 5/8"

11"

19 1/2"

24 1/2"

Plain

3"

Landing

4045 - 58"

2 5/8"

14 1/2"

16"

39 1/2"

Plain

3"

Intermediate

4046 - 73"

EMPIRE SKU #	LJ SKU #	(L)
4040 OAK	LJ-4040-O	48"
4040 POPLR	LJ-4040-P	
4042 OAK	LJ-4042-O	58"
4042 POPLR	LJ-4042-P	

2 5/8"

14 1/2"

16"

39 1/2"

Plain

3"

Intermediate

4046 - 73"

2 5/8"

11"

19 1/2"

24 1/2"

Plain

3"

Landing

4045 - 58"

EMPIRE SKU #	LJ SKU #	(L)
4045 OAK	LJ-4045-O	58"
4045 POPLR	LJ-4045-P	
4046 OAK	LJ-4046-O	73"
4046 POPLR	LJ-4046-P	

Box Newels

27/8"

6 1/4"

46 5/8"

Plain

3-1/2"

Inter.

56"

4075

3 3/8"

5"

53 3/8"

Plain

3-1/2"

Inter.

63-1/2"

S 4075

3 1/8"

4 1/2"

50 3/8"

Plain

4"

Inter.

58"

4076

27/8"

6 1/4"

22 7/8"

Flat Panel

6-1/4"

55"

S 4091

27/8"

6 1/4"

22 7/8"

4091

27/8"

6 1/4"

22 7/8"

C 4091

3 5/8"

5 1/4"

23 3/8"

4391

S 4075 and 4391 come with interchangeable pyramid and flat caps.

Chamfered Top

Flat Top

EMPIRE SKU #	LJ SKU #	(L)
4075 OAK	LJ-4075-O	56"
4075 POPLR	LJ-4075-P	
4075 PRIMD	LJ-4075-PRG	
4075 WOAK	LJ-4075-WO	

EMPIRE SKU #	LJ SKU #	(L)
S 4075 OAK	S-4075-O	63-3/4"
S 4075 POPLR	S-4075-P	

EMPIRE SKU #	LJ SKU #	(L)
4076 PRIMD	LJ-4076-PRG	58"

EMPIRE SKU #	LJ SKU #	(L)
S 4091 PRIMD	LJSK-4091-PRG	55"

EMPIRE SKU #	LJ SKU #	(L)
4091 MAPLE	LJ-4091-M	55"
4091 OAK	LJ-4091-O	
4091 POPLR	LJ-4091-P	
4091 PRIMD	LJ-4091-PRG	
4091 WOAK	LJ-4091-WO	
C 4091 OAK	LJRC-4091-O	55"
C 4091 POPLR	LJRC-4091-P	

EMPIRE SKU #	LJ SKU #	(L)
4391 OAK	LJ-4391-O	54-1/4"

EMPIRE SKU #	LJ SKU #	(L)
9000 OAK	LJ-9000-O	5" FLAT TOP
9001 OAK	LJ-9001-O	5"CHMF TOP
9012 OAK	LJ-9012-O	NEWEL CAP 3-1/2" PRIMED NEWELS
9300 OAK	LJ-9300-O	3-5/8" FLAT TOP
9301 OAK	LJ-9301-O	3-5/8"CHMF TOP

2 3/8"

5 3/8"

25 13/16"

20"

7-1/2"

53-3/16"

4092

2 3/8"

5 3/8"

25 13/16"

20"

7-1/2"

53-3/16"

4094

27/8"

6 1/4"

23 3/4"

22 1/8"

4-1/2"

56"

4175

3 7/8"

6 1/4"

17 5/8"

22 1/8"

4-1/2"

22-1/8"

4175SL

3 7/8"

6 1/4"

17 5/8"

22 1/8"

4-1/2"

50"

4175 50

2 3/8"

5 3/8"

25 13/16"

28 13/16"

4-1/4"

62"

4392

EMPIRE SKU #	LJ SKU #	(L)
4092 OAK	LJ-4092-O	53-3/16"
4094 OAK	LJ-4094-O	
4094 POPLR	LJ-4094-P	

EMPIRE SKU #	LJ SKU #	(L)
4175 OAK	LJ-4175-O	56"
4175 POPLR	LJ-4175-P	
4175 50 OAK	LJ-4175-50-O	50"

EMPIRE SKU #	LJ SKU #	(L)
4175 SL OAK	LJ-4175SL-O	22-1/8"
4175 SL POPLR	LJ-4175SL-P	
4175 SL WOAK	LJ-4175SL-WO	

EMPIRE SKU #	LJ SKU #	(L)
4392 OAK	LJ-4392-O	62"

52 empireco.com | 800.253.9000

empireco.com | 800.253.9000 53

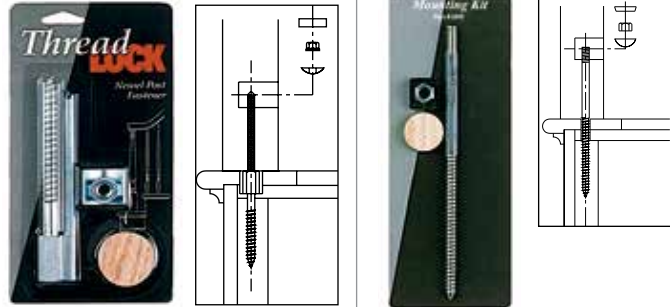
Newel/Rail Installation Hardware



3001 / 3079
RAIL BOLT
3080 - (10 Pack)

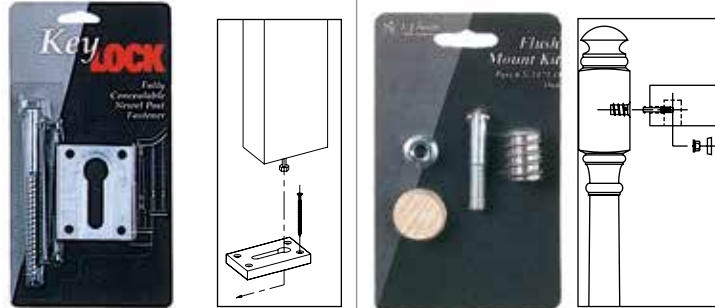
3078
RAIL / POST FASTENER

3004
NEWEL MOUNTING KIT



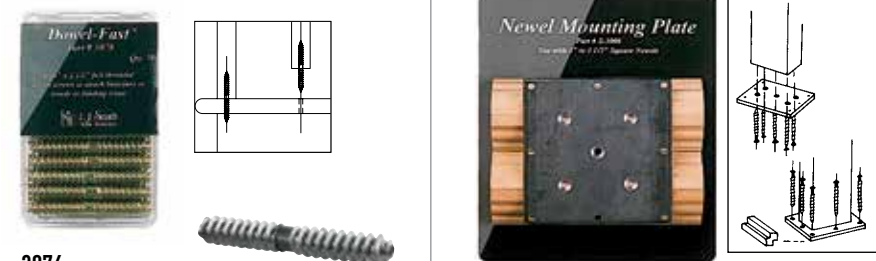
3070
THREADLOCK™ NEWEL POST FASTENER

3008-10
NEWEL POST FASTENER
10-3/4"



3005
KEYLOCK™ NEWEL
MOUNTING FASTENER

3075
FLUSH MOUNT KIT



3076
BALUSTER DOWEL FAST SCREWS
50 pack

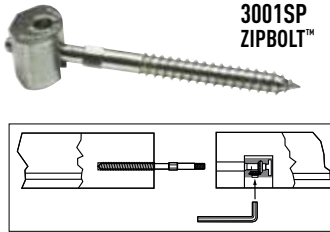
3006
NEWEL MOUNTING PLATE



EMPIRE SKU #	LJ SKU #	DESCRIPTION
3000 MAPLE	LJ-3000-M	Tapered Plug 1" Maple
3000 OAK	LJ-3000-O	Oak
3000 POPLR	LJ-3000-P	Poplar
3000 WOAK	LJ-3000-WO	White Oak
3001 OAK	LJ-3001	Rail Bolt (No Plug)
3001 WP OAK	LJ-3001-O	Rail Bolt W/1 Inch Oak Plug
3004 OAK	LJ-3004	Newel Mounting Kit
3005 OAK	LJ-3005	Keylock Fastener
3006 OAK	LJ-3006-O	Newel Mounting Plate / Oak Trim
3006 PL OAK	LJ-3006-PLATE	Newel Mounting Plate Only
3006 POPLR	LJ-3006-P	Newel Mounting Plate / Poplar Trim
3008 10 MAPLE	LJ-3008-10-M	SureTite™ Maple Plug
3008 10 OAKPP	LJ-3008-10-O/P	Newel Fastener Oak/Poplar Plug
3008 OAK	LJ-3008-O	Oak Plug
3009 OAK	LJ-3009-O	Angle Bracket Post Fastener - 3" Oak Trim
3009 POPLR	LJ-3009-P	Angle Bracket Post Fastener - 3" Pop. Trim
3019 MD IRON	LJ-3019MLDG-O	Mldg Only 3009/3019 Mt Kt Oak
3019 MD POPLR	LJ-3019MLDG-P	Mldg Only 3009/3019 Mt Kt Poplar
3019 OAK	LJ-3019-O	Angle Bracket Post Fastener - 3-1/2" Oak Trim
3019 POPLR	LJ-3019-P	Angle Bracket Post Fastener 3-1/2" Pop. Trim
3024 OAK	LJ-3024-O	Tapered Plug 1/2" 100 Pak
3026 OAK	LJ-3026-O	Button Plug 1/2" Oak
3026 POPLR	LJ-3026-P	Button Plug 1/2" Poplar
3070 OAK	LJ-3070-O/B	Newel Post Fastener
3075 OAK	LJ-3075-O	Flush Mount Kit / Oak Plug
3076 OAK	LJ-3076	Baluster Dowel Fast Screws 50 Pack
3078 MAPLE	LJ-3078-M	Rail/Post Fastener / Maple Plug
3078 OAKPP	LJ-3078-O/P	Rail/Post Fastener / Oak/Poplar Plug
3079 MAPLE	LJ-3079-M	Rail Bolt Kit / Maple Plug
3079 OAKPP	LJ-3079-O/P	Rail Bolt Kit / Oak/Poplar Plug
3080 OAK	LJ-3080-O	Oak Rail Bolt Kit-10 Pack
FAST OAK	LJ-FAST	Newel Installation Kit

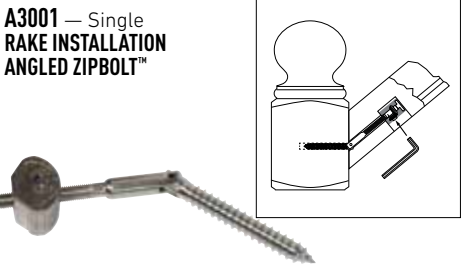


3009 - 3" Angle Bracket Post Fastener Kit
3019 - 3-1/2" Angle Bracket Post Fastener Kit
ANGLE BRACKET POST FASTENER
3019MD - Trim Moulding Only

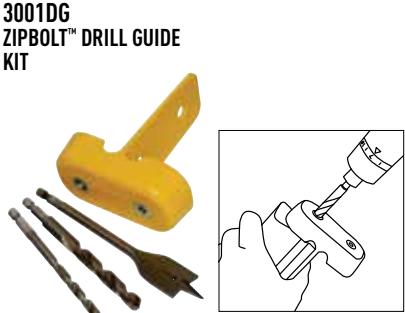


3001SP
ZIPBOLT™

3001DR
ZIPBOLT™ DRIVER



3001SF — 2 Pack
BALCONY INSTALLATION
SLIPFIX ZIPBOLT™



EMPIRE SKU #	LJ SKU #
3001 DG OAK	ZIPBOLT DRILL GUIDE
3001 DR OAK	ZIPBOLT DRIVER
3001 SF OAK	ZIPBOLT SLIPFIX 2-O
3001 SP OAK	ZIPBOLT RAILBOLT
A 3001 OAK	ZIPBOLT ANGLED

Wall Rail Brackets



3012
Wall Rail
Mounting Bracket

EMPIRE SKU #	LJ SKU #	DESCRIPTION
3012 AN SIRON	LJ-3012-AN	Wall Bracket Ant. Nickel
3012 BB SIRON	LJ-3012-BB	Wall Bracket Bright Brass
3012 BM IRON	LJ-3012-BM	Wall Bracket Black Matte
3012 BZ SIRON	LJ-3012-BZ	Wall Bracket Bronze
3012 PC IRON	LJ-3012-PC	Wall Bracket Pol Chrome
3012 SN IRON	LJ-3012-SN	Wall Bracket Satin Nickel



3127
Wall Rail
Mounting Bracket

EMPIRE SKU #	LJ SKU #	DESCRIPTION
3127 BB IRON	LJ-3127-BM	Wall Bracket Bright Brass
3127 BZ IRON	LJ-3127-BZ	Wall Bracket Oil Rub Bronze
3127 PC IRON	LJ-3127-PC	Wall Bracket Polished Chrome
3127 SN IRON	LJ-3127-SN	Wall Bracket Satin Nickle
3127 SW IRON	LJ-3127-SW	Wall Bracket Satin White (Not shown)

Cable Accessories

Fittings for wood newels. Fittings for metal newels available.



L WDFT SS CABLE
Level Run Fixed/Tensioner Pair

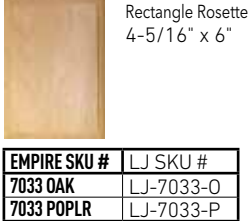
150 SS CABLE
150' Roll 1/8" Marine Grade
Stainless Steel Cable

EMPIRE SKU #	LJ SKU #
R WDFT SS CABLE	CR-WDFTGS-SS
L WDFT SS CABLE	CL-WDFTGS-SS
150 SS CABLE	CABLE-150-SS

Rosettes



EMPIRE SKU #	LJ SKU #
4-7/16" x 6-1/2"	
7027 MAPLE	LJ-7027-M
7027 OAK	LJ-7027-O
7027 POPLR	LJ-7027-P
4-7/16" x 5-5/8"	
7037 OAK	LJ-7037-O
7037 POPLR	LJ-7037-P
7037 WOAK	LJ-7037-WO
4-1/8" x 5-1/2"	
7427 OAK	LJ-7427-O



EMPIRE SKU #	LJ SKU #
7033 OAK	LJ-7033-O
7033 POPLR	LJ-7033-P

Stair Misc.



7028
Tread Bracket
5/16" x 8"-1/8 x 11-1/2"

7029
Tread Bracket
5/16" x 8"-1/8 x 11-1/2"

EMPIRE SKU #	LJ SKU #
100 LF OAK	100-OA
100 LF WOAK	100-WO
7028 OAK	LJ-7028-O
7028 POPLR	LJ-7028-P
7029 OAK	LJ-7029-O
7029 POPLR	LJ-7029-P

Iron Adhesives



3702
Contractor Injector tool for 3701 Contractor Epoxy Adhesive



3703
Additional mixing nozzle for Contractor Epoxy

3701
CONTRACTOR EPOXY ADHESIVE
Contractor Epoxy Adhesive 28 oz. (Open work time is 18 minutes. Fills approximately 122 holes depending on hole size. Includes mixing nozzle)

EMPIRE SKU #	LJ SKU #
3701 EPOXY	LI-3701
3702 EPOXY	LI-3702 (injector tool only)
3703 EPOXY	LI-3703 (nozzle only)



2301
2-PART EPOXY ADHESIVE
1.69 oz. (Open work time is 5 minutes. Non-Saging, Translucent, Controlled Flow, Low Odor)



2303
Mixing nozzle for 2301 Epoxy

EMPIRE SKU #	LJ SKU #
2301 IE EPOXY	IE2301
2303 IE EPOXY	IE2303 (nozzle only)



E6100-10 ADHSV
Non-Sag Adhesive
This non-sag adhesive is a flexible and highly versatile rubber-based compound that exhibits exceptional adhesive contact and sealant qualities. It is perfect for vertical or overhead use such as drilled holes on the underside of handrail for iron baluster installation. The tack time is approximately 4 minutes with a full cure time of 24-72 hours, depending upon amount used, temperature and humidity. Use with a standard caulk gun cartridge. Fills approximately 110 holes depending on hole size. 10.2 oz clear adhesive. Dries clear.

EMPIRE SKU #	LJ SKU #
E 6100 10 ADHSV	6100E-10AD



3704
JOB-LOT EPOXY ADHESIVE KIT
Job-Lot Kit includes Built-in Dispensing System. 5 oz. Adhesive Cartridge and nozzle. (Open work time is 6 minutes. Fills approximately 35 holes depending on hole size.)



3705
JOB-LOT EPOXY ADHESIVE KIT
Job-Lot Kit includes 5 oz. Adhesive Cartridge and nozzle for use in standard caulking guns. (Open work time is 6 minutes. Fills approximately 35 holes depending on hole size.)



3706
Additional mixing nozzle for 5oz. Epoxy Kits

EMPIRE SKU #	LJ SKU #
3704 EPOXY	LI-3704
3705 EPOXY	LI-3705
3706 EPOXY	LI-3706 (nozzle only)



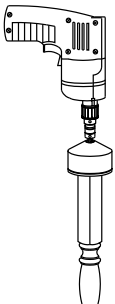
3032 Rail Bolt Runner
For driving railbolts into handrails, fittings newells and walls. Use with drill driver.



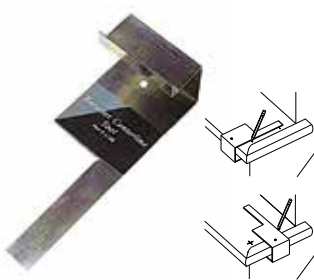
3033 Dowel Runner
For driving dowel screws into baluster bases. Use with drill driver



3035 Centaur®
Centers the 9/32" hole in baluster bases for our Dowel-Fast screws. Fits 1-1/4" and 1-3/4" balusters. Doubles as a drill bit guide and a centering device.

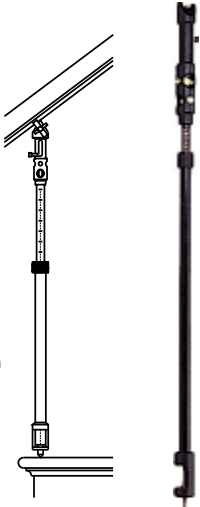


3044 Versa Tool
Our VersaTool locates holes as well as starts and tightens hex nuts onto rail bolts. Drives 5/16" rail bolts and tightens 1/2" hex nuts. Also used to locate 1/4" pilot hole on handrails & rail drops for attaching to Connect-A-Kit® handrail fittings



C88 Baluster Marking Tool
Used for quick and accurate determination of 1-1/4" and 1-3/4" baluster centerlines on the treads of open tread stairways.

3047 Telescope Marking Tool
used for marking baluster locations beneath handrails. Equipped with a bubble level, rule and a 1/2" x 5/8" extension which extends from 28" to 42"



Tools

EMPIRE SKU #	LJ SKU #	Tool
3032 OAK	LJ-3032	Rail Bolt Runner
3033 OAK	LJ-3033	Dowel Runner
3035 OAK	LJ-3035	Centaur
3044 OAK	LJ-3044	Versa Tool
3047 OAK	LJ-3047	Telescope Marking Tool
C 88 OAK	C-88	Baluster Marking Tool

In-Stock Attic Ladders

250 lbs
Load Capacity
Premium Wood
Attic Ladders

S224PNTATTIC
Wood Premium Short
22-1/2" x 54" x 8'9"

L224PNTATTIC
Wood Premium Long
22-1/2" x 54" x 10'

S224PFTATTIC
Wood Prem. Short Fire Trtd.
22-1/2" x 54" x 8'9"

L224PFTATTIC
Wood Prem. Long Fire Trtd.
22-1/2" x 54" x 10'



350 lbs
Load Capacity
UPGRADE to ALUMINUM
Premium Attic Ladder

228PFTATTIC
Alum. Attic Ladder Fire
Trtd.
22-1/2" x 63" x 12'

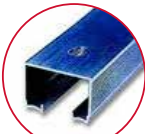


In-Stock Pocket Door Frames

IN-STOCK READY TO SHIP ON YOUR NEXT TRUCK

- 12 sizes in-stock
- Custom frame capability
- All stock items are ready to ship on your next truck (no additional lead time)
- Fully assembled
- Call for pricing

Steel Track
1120POCKT



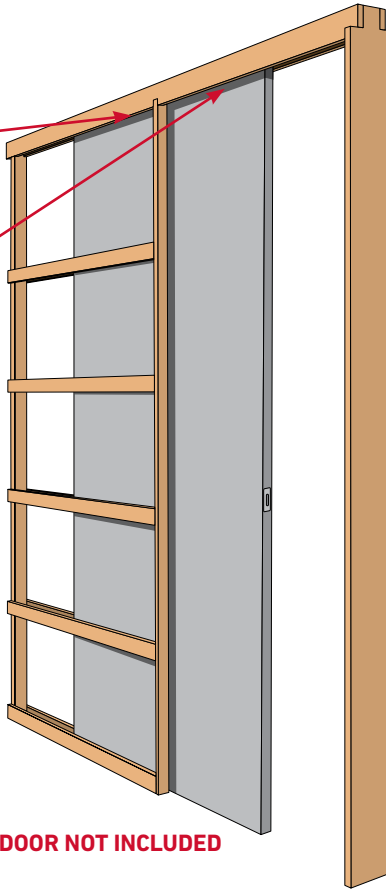
Adjustable Hanging Door Casters
1125POCKT



HARDWARE SOLD SEPARATELY
CALL FOR DETAILS

6/8 SIZE	Empire Sku
2/0 x 6/8	2068 POCKT
2/4 x 6/8	2468 POCKT
2/6 x 6/8	2668 POCKT
2/8 x 6/8	2868 POCKT
2/10 x 6/8	2168 POCKT
3/0 x 6/8	3068 POCKT

8/0 SIZE	Empire Sku
2/0 x 8/0	2080 POCKT
2/4 x 8/0	2480 POCKT
2/6 x 8/0	2680 POCKT
2/8 x 8/0	2880 POCKT
2/10 x 8/0	2180 POCKT
3/0 x 8/0	3080 POCKT



DOOR NOT INCLUDED

PROFILE	PG#
M 15	26
16SL	33
18SL	33
041	36
42	36
42C	32
L 45	35
L 46	35
L 47	34
L 48	34
L 49	34
52	34
60	34
68	34
75	34
86	34
93	37
100	37
103	37
105	37
106	37
108	37
123	37
126	37
129	37
142	37
L 163	32
163	32
L 163E	29
L 176	27
180	27
205	37
206	37
L 210	27
L 217E	30
L G217	25
L 233	37
239	37
240	37
4 E249	37
254	37
L 254	37
L 266	37
273	33
280	33
281	33
289	33
C R291	35
297	32
300	32
312	25
S312	26
324	25
327	25
L 338	26
350	26
356	25
366	25
376	25
390	32
392	32
397	32
400	34

FLEXIBLE
MOULDING
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PROFILE	PG#
S 412	26
433	29
443	25
H 444	25
445	25
452	25
453	25
473	25
505	36
L521	31
S512	31
L514	29
E519	34
C 614	35
B 615	31
618	30
620	29
623	29
W 631	30
631	29
713	29
S712	31
C 714	36
L 726	29
P 813	31
827	28
856	28
L 887	28
887	28
886	28
916	28
947	28
951	28
L 956W	32
W 956W	32
956W	32
982	28
L 984	28
L 988	28
988	28
995	37
7 1021	27
1021	27
1201	32
1207	32
1215	33
1217	33
1219	33
1866	30
3180	26
L 5180	30
5180	30
5187	31
L 8189	30
8189	30
1X6 EC	33
B2	27
B RB3	25
M RB3	26
L RB3	26
RB3	26
VICC	26
L WP4	33

SOFTWOOD &
HARDWOOD BOARDS
PAGE 24

PROFILE	PG#
DECORATIVE MOULDING	
19	38
1 0039	39
40	39
41	39
95	39
168	39
311	39
419	39
425	39
589	39
B 642	38
681	39
B 740	38
B 742	38
B 743	38
819D	39
B 871	38
B 887	38
B 892	39
B 895	39
B 915	38
1124	39
1160	39
1167	39
B 1200	38
1402	38
1403	38
1425	39
1691	38
1811	39
1820	39
1821	39
1825	38
1831	39
1888	38
1889	38
1897	38
1898	38
1899	38
2 2002	39
2 2027	39
5022	39

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TURNCRAFT
COLUMNS AND
PORCH POST ON
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In-stock Stair Parts

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Hand Rail
Wall Rail
Shoe Rail | Fillet
Bending Rail

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False Treads | Nosings

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Starting Steps
Risers
RetroTread™

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NEWELS..... 51-53

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ADHESIVES | TOOLS 56

IN-STOCK
ATTIC LADDERS
PAGE 57

IN-STOCK
POCKET DOOR FRAMES
PAGE 57



LOUISVILLE
LADDERS TRUSTED BY THE PROS FOR OVER 65 YEARS

Mouldings

- Softwood Mouldings
- Hardwood Mouldings
- Decorative Wood Mouldings
- Blocks
- Flexible Mouldings
- Green Mouldings & Boards (FSC Chain of Custody Certified)

Boards

Softwood Boards:

- Ultralite MDF • Finger Joint Bare
- Clear Radiata Pine
- Finger Joint Primed - Square and Eased Edged

Hardwood Boards:

- Oak Veneer • Oak • Poplar

S4S Boards:

- 1 x 4 • 1 x 6 • 1 x 8 • 1 x 10
- 1 x 12 • 5/4 x 6 • 5/4 x 12

E2E Boards: MDF

- 1 x 4 • 1 x 6 • 1 x 8

PVC

In-Stock Attic Ladders

Premium Wood Attic Ladders

- 250 lbs Load Capacity
- Various Sizes

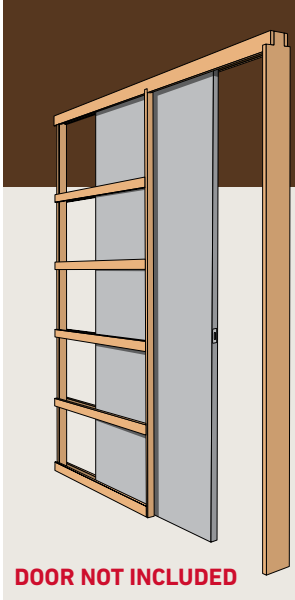
Premium Aluminum Attic Ladders

- 350 lbs Load Capacity
- Various Sizes



Columns

- Architectural Wood Columns
- Wood Colonial Columns
- Poly-Classic Columns
- Poly-Classic Durastone Columns
- Poly-Classic DuraGlass Square Columns
- Poly-Classic Craftsman Columns
- Poly-Classic Porch Posts
- Wood Porch Posts



Stair Parts

- Wood Balusters & Newels
- Iron Balusters & Newels
- Post to Post Components
- Over the Post Components
- Stock, Special Order, Custom
- Cable

PVC Millwork

- Interior/Exterior
- Crown Mouldings
- Casing
- Brick Mould
- Quarter Round
- Lattice

In-stock Pocket Door Frames

- 12 Sizes In-Stock
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